

TABLE OF CONTENTS

Precautions.....	00-i
Precautions	00-1
General Information	0-i
General Information	0A-1
Maintenance and Tune-Up.....	0B-1
Power Head.....	1-i
Precautions	1-1
Engine Control	1A-1
Engine Electrical Devices.....	1C-1
Power Unit Mechanical	1D-1
Power Unit Lubrication	1E-1
Power Unit Cooling System	1F-1
Fuel System	1G-1
Ignition System.....	1H-1
Starting System.....	1I-1
Manual Starting System	1J-1
Charging System.....	1K-1
Mid Unit.....	2-i
Precautions	2-1
Housing and Bracket.....	2A-1
Lower Unit.....	3-i
Precautions	3-1
Right Hand Rotation Unit	3A-1
Wire / Hose Routing	4-i
Precautions	4-1
Wire Routing	4A-1
Fuel / Water Hose Routing.....	4B-1

Revised May 2016

00

0

1

2

3

4

