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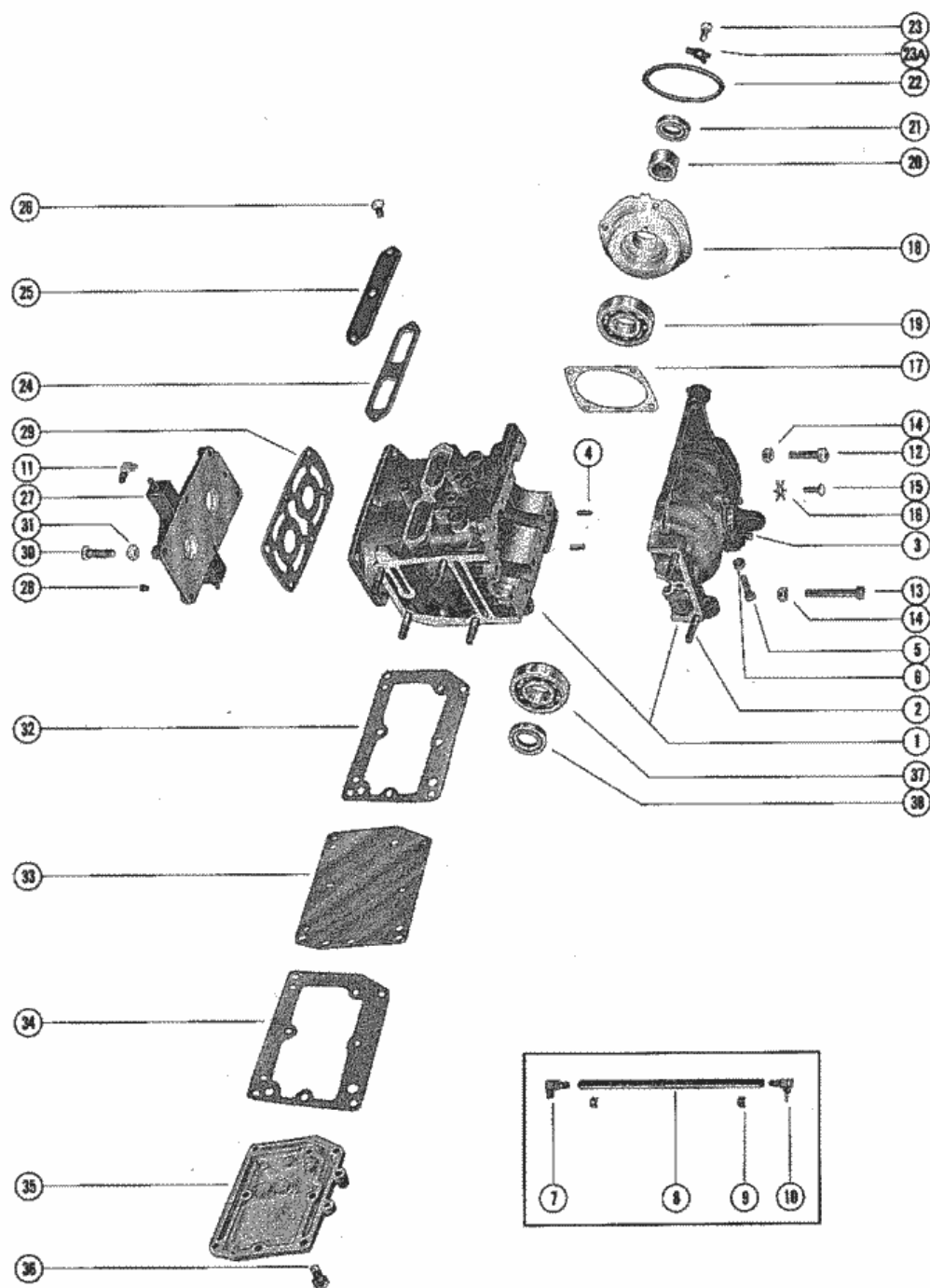
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Parts for Mercury Marine 7.5 HP CYLINDER BLOCK AND CRANKCASE ASSEMBLY

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Reference numbers in this diagram can be found in a light blue row below — scroll down to order.











































Each product listed is an [OEM](#) or [aftermarket](#) equivalent part. [[Example](#)]























































































Reference numbers in this diagram can be found in a light blue row below — scroll down to order.
Each product listed is an [OEM](#) or [aftermarket](#) equivalent part. [[Example](#)]



















































Ref. No.	Part No.	Description	Manufacturer	List Price	Your Price	Order
#1	837-5284A 4	CYLINDER BLOCK AND CRANKCASE ASS'Y (1 required per assembly) UNITED STATES 3801458 THRU 4131609 AUSTRALIA 8015315 THRU 8028839 BELGIUM 9043194 THRU 9079488 CANADA 7028598 THRU 7050207				
<div>No Image Available</div> <div>Replaced by</div> <div>↓</div>	837-5284A 4	CYLINDER BLOCK O - Replaced by 837-5956A 3 (more info)				Unavailable
<div>No Image Available</div> <div>Replaced by</div> <div>↓</div>	837-5956A 3	CYLINDER BLOCK O - Replaced by 837-6111A 4 (more info)				Unavailable













































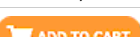

Ref. No.	Part No.	Description	Manufacturer	List Price	Your Price	Order
	837-6111A 4 Replaced by ↓	CYLINDER BLOCK O - Replaced by 837-6298A 4 (more info)				Unavailable ?
	837-6298A 4 Replaced by ↓	CYLINDER BLK ASSY O - Replaced by 837-6543A 5 (more info)				Unavailable ?
	837-6543A 5	CYLINDER BLOCK O NLA (more info)				Unavailable ?
#1	837-5675A 3	CYLINDER BLOCK AND CRANKCASE ASS'Y (1 required per assembly) UNITED STATES 4131610 THRU 4248574 AUSTRALIA 8028840 THRU 8031714 BELGIUM 9079489 THRU 9092863 CANADA 7050208 THRU 7056957				
	837-5675A 3 Replaced by ↓	CYLINDER BLOCK O - Replaced by 837-5955A 3 (more info)				Unavailable ?
	837-5955A 3 Replaced by ↓	CYLINDER BLOCK O - Replaced by 837-6112A 4 (more info)				Unavailable ?
	837-6112A 4 Replaced by ↓	CYLINDER BLOCK O - Replaced by 837-6414A 4 (more info)				Unavailable ?
	837-6414A 4 Replaced by ↓	CYLINDER BLK ASSY O - Replaced by 837-6542A 5 (more info)				Unavailable ?
	837-6542A 5	CYLINDER BLOCK O NLA (more info)				Unavailable ?
#1	837-5991A 3	CYLINDER BLOCK AND CRANKCASE ASS'Y (1 required per assembly) UNITED STATES 4248575 THRU 4314384 AUSTRALIA 8031715 THRU 8035569 BELGIUM 9092864 THRU 9102613 CANADA 7056958 THRU 7065472				
	837-5991A 3 Replaced by ↓	CYLINDER BLOCK O - Replaced by 837-5955A 3 (more info)				Unavailable ?
	837-5955A 3 Replaced by ↓	CYLINDER BLOCK O - Replaced by 837-6112A 4 (more info)				Unavailable ?
	837-6112A 4 Replaced by ↓	CYLINDER BLOCK O - Replaced by 837-6414A 4 (more info)				Unavailable ?
	837-6414A 4 Replaced by ↓	CYLINDER BLK ASSY O - Replaced by 837-6542A 5 (more info)				Unavailable ?
	837-6542A 5	CYLINDER BLOCK O NLA (more info)				Unavailable ?
#1	837-5955A 3	CYLINDER BLOCK AND CRANKCASE ASS'Y (1 required per assembly) UNITED STATES 4314385 THRU 4397536 AUSTRALIA 8035570 THRU 8038449 BELGIUM 9102614 THRU 9115164 CANADA 7065473 THRU 7076122				
	837-5955A 3 Replaced by ↓	CYLINDER BLOCK O - Replaced by 837-6112A 4 (more info)				Unavailable ?
	837-6112A 4 Replaced by ↓	CYLINDER BLOCK O - Replaced by 837-6414A 4 (more info)				Unavailable ?
	837-6414A 4 Replaced by ↓	CYLINDER BLK ASSY O - Replaced by 837-6542A 5 (more info)				Unavailable ?
	837-6542A 5	CYLINDER BLOCK O NLA (more info)				Unavailable ?



















































Ref. No.	Part No.	Description	Manufacturer	List Price	Your Price	Order
#1	837-6112A 4	CYLINDER BLOCK AND CRANKCASE ASS'Y (1 required per assembly) UNITED STATES 4397537 THRU 4691221 AUSTRALIA 8038450 THRU 8045674 BELGIUM 9115165 THRU 9150904 CANADA 7076123 THRU 7095422				
	837-6112A 4 Replaced by ↓	CYLINDER BLOCK O - Replaced by 837-6414A 4 (more info)				Unavailable 
	837-6414A 4 Replaced by ↓	CYLINDER BLK ASSY O - Replaced by 837-6542A 5 (more info)				Unavailable 
	837-6542A 5	CYLINDER BLOCK O NLA (more info)				Unavailable 
#1	837-6414A 4	CYLINDER BLOCK AND CRANKCASE ASS'Y (1 required per assembly) UNITED STATES 4691222 AND UP AUSTRALIA 8045675 AND UP BELGIUM 9150905 AND UP CANADA 7095423 AND UP				
	837-6414A 4 Replaced by ↓	CYLINDER BLK ASSY O - Replaced by 837-6542A 5 (more info)				Unavailable 
	837-6542A 5	CYLINDER BLOCK O NLA (more info)				Unavailable 
#2	16-72809	STUD, BLOCK AND CRANKCASE TO DRIVE SHAFT HOUSING (6 required per assembly)				
	16-72809 Replaced by ↓	STUD O - Replaced by 16-72809 1 (more info)				Unavailable 
	16-72809 1 OEM	16-72809 1 - Stud (more info)		\$6.40	\$6.40	 Available to order: Usually ships within 8 days 
#3	16-66357	STUD, CARBURETOR MOUNTING (2 required per assembly)				
	16-66357 Replaced by ↓	STUD O - Replaced by 10-65746 1 (more info)				Unavailable 
	10-65746 1 OEM	10-65746 1 - Screw (more info)		\$1.20	\$1.20	 Available to order: Usually ships within 8 days 
#4	17-46912	PIN, DOWEL - CRANKCASE TO CYLINDER BLOCK (2 required per assembly)				
	17-46912 OEM	17-46912 - Pin -Dowel (more info)		\$0.50	\$0.50	 10+ in stock. 
	17-85500 OEM	17-85500 - Pin -Dowel (more info)		\$3.90	\$3.90	 10+ in stock. 
#5	10-23015	SCREW, ADJ. - THROTTLE CONTROL - (1") (2 required per assembly) UNITED STATES 3801458 THRU 4397536 AUSTRALIA 8015315 THRU 8038449 BELGIUM 9043194 THRU 9115164 CANADA 7028598 THRU 7076122				
	10-23015 OEM	10-23015 - Screw (more info)		\$1.40	\$1.40	 6 in stock. 
#5	10-54467	SCREW, ADJ. - THROTTLE CONTROL (1 1/4") (2 required per assembly) UNITED STATES 4397537 AND UP AUSTRALIA 8038450 AND UP BELGIUM 9115165 AND UP CANADA 7076123 AND UP				
	10-54467 OEM	10-54467 - Screw (more info)		\$0.94	\$0.94	 10+ in stock. 
	10-69560 OEM	10-69560 - Screw (more info)		\$2.12	\$2.12	 3 in stock. 
#6	11-68219	NUT, THROTTLE CONTROL ADJUSTING SCREW (2 required per assembly)				

Ref. No.	Part No.	Description	Manufacturer	List Price	Your Price	Order
	11-68219 OEM	11-68219 - Nut - Priced Individually (more info)		\$1.90	\$1.90	 10+ in stock. 
#7	21-64871A 1	VALVE ASSEMBLY, BLEED DRAIN (1 required per assembly)				
	21-64871A 1 OEM	21-64871A 1 - Check Valve Kit, NLA (more info)		\$18.00	\$18.00	 10+ in stock. 
#8	32-60584	HOSE, BLEED DRAIN (6 1/2') (1 required per assembly)				
	32-60584 Replaced by ↓	HOSE O - Replaced by 32-60580 78 (more info)				Unavailable 
	32-60580 78 Replaced by ↓	FUEL LINE O - Replaced by 32-99130 78 (more info)				Unavailable 
	32-99130 78 Replaced by ↓	TUBING-26 INCH O - Replaced by 32-99130122 (more info)				Unavailable 
	32-99130122 Replaced by ↓	TUBING-20 FEET O - Replaced by 32-892024122 (more info)				Unavailable 
	32-892024122 OEM	32-892024122 - Tubing - 20 Feet (more info)		\$39.70	\$33.99	 Available to order: Usually ships within 8 days 
#9	54-56223	CLAMP, BLEED HOSE ATTACHING (2 required per assembly)				
	54-56223	CLAMP @2 O NLA (more info)				Unavailable 
#10	22-61294	ELBOW, BLEED(MANUAL) (1 required per assembly)				
	22-61294 OEM	22-61294 - Elbow, NLA (more info)		\$40.00	\$40.00	 10+ in stock. 
#10	22-56759	ELBOW, BLEED(ELECTRIC) (1 required per assembly)				
	22-56759 OEM	22-56759 - Fitting (more info)		\$7.80	\$7.80	 10+ in stock. 
#11	22-25885	ELBOW, TELL TALE - CYLINDER BLOCK (1 required per assembly)				
	22-25885 Replaced by ↓	ELBOW @3 O - Replaced by 22-99664 (more info)				Unavailable 
	22-99664 Replaced by ↓	ELBOW O - Replaced by 22-99664 1 (more info)				Unavailable 
	22-99664 1 Replaced by ↓	ELBOW O - Replaced by 22-99664 2 (more info)				Unavailable 
	22-99664 2 OEM	22-99664 2 - Elbow (more info)		\$1.80	\$1.80	 8 in stock. 
#12	10-31294	SCREW, CRANKCASE TO CYLINDER BLOCK (1") (8 required per assembly) UNITED STATES 3801458 THRU 4691221 AUSTRALIA 8015315 THRU 8045674 BELGIUM 9043194 THRU 9150904 CANADA 7028598 THRU 7095422				
	10-31294 Replaced by ↓	SCREW @5 O - Replaced by 10-64278 (more info)				Unavailable 
	10-64278 OEM	10-64278 - Screw, NLA (more info)		\$1.50	\$1.50	 10+ in stock. 

Ref. No.	Part No.	Description	Manufacturer	List Price	Your Price	Order
#13	10-24264	SCREW, CRANKCASE TO CYLINDER BLOCK (1 3/4") (2 required per assembly) UNITED STATES 3801458 THRU 4691221 AUSTRALIA 8015315 THRU 8045674 BELGIUM 9043194 THRU 9150904 CANADA 7028598 THRU 7095422				
	91-24264	INSERT O NLA (more info)				Unavailable 
#14	11-24652	NUT, CRANKCASE FASTENING SCREW (10 required per assembly) UNITED STATES 3801458 THRU 4691221 AUSTRALIA 8015315 THRU 8045674 BELGIUM 9043194 THRU 9150904 CANADA 7028598 THRU 7095422				
	11-24652 OEM	11-24652 - Nut - Priced individually (more info)		\$1.20	\$1.20	 10+ in stock. 
#12	10-76621	SCREW, CRANKCASE TO CYLINDER BLOCK (8 required per assembly) UNITED STATES 4691222 AND UP AUSTRALIA 8045675 AND UP BELGIUM 9150905 AND UP CANADA 7095423 AND UP				
	10-76621 OEM	10-76621 - Screw, NLA (more info)		\$1.25	\$1.25	 4 in stock. 
#13	10-73280	SCREW, CRANKCASE TO CYLINDER BLOCK (1 1/2") (2 required per assembly) UNITED STATES 4691222 AND UP AUSTRALIA 8045675 AND UP BELGIUM 9150905 AND UP CANADA 7095423 AND UP				
	10-73280	SCREW @5 O NLA (more info)				Unavailable 
#15	10-26801	SCREW, MAIN BEARING LOCKING (5/8") (1 required per assembly) UNITED STATES 4691222 AND UP AUSTRALIA 8045675 AND UP BELGIUM 9150905 AND UP CANADA 7095423 AND UP				
	10-26801 OEM	10-26801 - Screw - Priced individually (more info)		\$0.35	\$0.35	 10+ in stock. 
	10-98260 OEM	10-98260 - Screw (more info)		\$0.80	\$0.80	 2 in stock. 
#16	14-20091	TAB WASHER, MAIN BEARING LOCKING SCREW (1 required per assembly)				
	14-20091 OEM	14-20091 - Tab Washer - Priced individually (more info)		\$1.40	\$1.40	 Available to order: Usually ships within 8 days 
#17	15-31412A 1	SHIM, UPPER HOUSING TO CYLINDER BLOCK (.002-3-5-10) (AR required per assembly)				
	15-31412A 1 OEM	15-31412A 1 - Shim Set, NLA (more info)		\$9.00	\$9.00	 10+ in stock. 
#18	1157-5279A 1	BEARING HOUSING ASSEMBLY, UPPER (1 required per assembly) UNITED STATES 3801458 THRU 4397536 AUSTRALIA 8015315 THRU 8038449 BELGIUM 9043194 THRU 9115164 CANADA 7028598 THRU 7076122				
	1157-5279A Replaced by 1 ↓	END CAP ASSY O - Replaced by 1164-6110A 1 (more info)				Unavailable 
	1164-6110A Replaced by 1 ↓	END CAP ASSY O - Replaced by 1164-6413A 1 (more info)				Unavailable 
	1164-6413A 1 OEM	1164-6413A 1 - End Cap, NLA (more info)		\$115.00	\$115.00	 6 in stock. 
#18	1164-6110A 1	BEARING HOUSING ASSEMBLY, UPPER (1 required per assembly) UNITED STATES 4397537 THRU 4691221 AUSTRALIA 8038450 THRU 8045674 BELGIUM 9115165 THRU 9150904 CANADA 7076123 THRU 7095422				
	1164-6110A Replaced by 1 ↓	END CAP ASSY O - Replaced by 1164-6413A 1 (more info)				Unavailable 

Ref. No.	Part No.	Description	Manufacturer	List Price	Your Price	Order
#18	 1164-6413A 1 OEM	1164-6413A 1 - End Cap, NLA (more info)		\$115.00	\$115.00	 ADD TO CART 6 in stock. 
	1164-6413A 1	BEARING HOUSING ASSEMBLY, UPPER (1 required per assembly) UNITED STATES 4691222 AND UP AUSTRALIA 8045675 AND UP BELGIUM 9150905 AND UP CANADA 7095423 AND UP				
#19	 1164-6413A 1 OEM	1164-6413A 1 - End Cap, NLA (more info)		\$115.00	\$115.00	 ADD TO CART 6 in stock. 
	30-20861	BEARING, BALL - UPPER BEARING HOUSING (1 required per assembly)				
	 30-20861 Replaced by ↓	BALL BEARING@2 O - Replaced by 30-72961 (more info)				Unavailable 
	 30-72961 OEM	30-72961 - Ball Bearing (more info)		\$18.70	\$16.02	 ADD TO CART Available to order: Usually ships within 8 days 
#20	 18-1398 Aftermarket	18-1398 - Bearing, 30-72961 (more info)		\$15.69	\$14.48	 ADD TO CART 2 in stock. 
	31-31410	BEARING, ROLLER - UPPER BEARING HOUSING (1 required per assembly)				
#21	 31-31410 OEM	31-31410 - Bearing, NLA (more info)		\$16.00	\$16.00	 ADD TO CART 10+ in stock. 
	26-66301	OIL SEAL, UPPER BEARING HOUSING (1 required per assembly)				
#22	 26-66301 OEM	26-66301 - Seal - Priced Individually (more info)		\$16.10	\$13.78	 ADD TO CART 10+ in stock. 
	25-20863	"O" RING, UPPER BEARING HOUSING (1 required per assembly)				
	 25-20863 OEM	25-20863 - O-ring - Priced Individually (more info)		\$2.30	\$2.30	 ADD TO CART 10+ in stock. 
	 18-7152-9 Aftermarket	18-7152-9 - O-ring 25-20863 (more info) Replaces OEM #0307082		\$13.59	\$8.29	 ADD TO CART 1 in stock. 
#23		10-39002				
		SCREW, UPPER BEARING HOUSING (1/2") (4 required per assembly) UNITED STATES 3801458 THRU 4691221 AUSTRALIA 8015315 THRU 8045674 BELGIUM 9043194 THRU 9150904 CANADA 7028598 THRU 7095422				
#23	 10-39002 OEM	10-39002 - Screw, NLA (more info)		\$1.25	\$1.25	 ADD TO CART 7 in stock. 
	10-76611	SCREW, UPPER BEARING HOUSING (1/2") (4 required per assembly) UNITED STATES 4691222 AND UP AUSTRALIA 8045675 AND UP BELGIUM 9150905 AND UP CANADA 7095423 AND UP				
#23A	 10-76611 OEM	10-76611 - Screw, NLA (more info)		\$1.25	\$1.25	 ADD TO CART 1 in stock. 
	14-76610	TAB WASHER, UPPER BEARING HOUSING SCREW (4 required per assembly) UNITED STATES 4691222 AND UP AUSTRALIA 8045675 AND UP BELGIUM 9150905 AND UP CANADA 7095423 AND UP				
	 14-76610 Replaced by ↓	TAB WASHER @5 O - Replaced by 14-78102 (more info)				Unavailable 
#24	 14-78102 OEM	14-78102 - Tab Washer, NLA (more info)		\$1.35	\$1.35	 ADD TO CART 10+ in stock. 
	27-31434	GASKET, TRANSFER PORT COVER (1 required per assembly)				
	 27-31434 Replaced by ↓	GASKET @3 O - Replaced by 27-78032 (more info)				Unavailable 

Ref. No.	Part No.	Description	Manufacturer	List Price	Your Price	Order
	27-78032 OEM	27-78032 - Gasket - Priced individually (more info)		\$2.00	\$2.00	 10+ in stock. 
	27-78032 1 OEM	27-78032 1 - Gasket (more info)		\$4.50	\$4.50	 Available to order: Usually ships within 8 days 
#25	61155	COVER, TRANSFER PORT - MANUAL (1 required per assembly)				
	61155	COVER O NLA (more info)				Unavailable 
#26	10-26537	SCREW, PORT COVER TO CYLINDER BLOCK (1/2") - MANUAL (3 required per assembly)				
	10-26537 OEM	10-26537 - Screw, NLA (more info)		\$1.25	\$1.25	 10+ in stock. 
#25	74344	COVER, TRANSFER PORT - ELECTRIC (1 required per assembly)				
	74344	COVER O NLA (more info)				Unavailable 
#27	1019-5314A 1	COVER ASSEMBLY, CYLINDER BLOCK (1 required per assembly)				
	1019-5314A Replaced by 1 ↓	COVER ASSY O - Replaced by 1019-7465A 1 (more info)				Unavailable 
	1019-7465A 1	COVER ASSY O NLA (more info)				Unavailable 
#28	22-52644	PLUG, CYLINDER BLOCK COVER (1 required per assembly)				
	22-52644 OEM	22-52644 - Plug (more info)		\$0.85	\$0.85	 7 in stock. 
	22-35268 OEM	22-35268 - Plug (more info)		\$1.85	\$1.85	 2 in stock. 
	22-39072 Replaced by ↓	PLUG O - Replaced by 22-39072 1 (more info)				Unavailable 
	22-39072 1 OEM	22-39072 1 - Plug - Priced individually (more info)		\$6.10	\$6.10	 Available to order: Usually ships within 8 days 
#29	27-66358	GASKET, CYLINDER BLOCK COVER (1 required per assembly)				
	27-66358 Replaced by ↓	GASKET @5 O - Replaced by 27-78087 (more info)				Unavailable 
	27-78087 Replaced by ↓	GASKET O - Replaced by 27-41382 (more info)				Unavailable 
	27-41382 OEM	27-41382 - Gasket (more info)		\$3.60	\$3.60	 Available to order: Usually ships within 8 days 
	18-2837-9 Aftermarket	18-2837-9 - Gasket 27-78087 2-Pack (more info)		\$8.26	\$5.94	 2 in stock. 
#30	10-69086	SCREW, CYL. BLOCK COVER TO CYL. BLOCK (1 1/8") (6 required per assembly) UNITED STATES 3801458 THRU 4691221 AUSTRALIA 8015315 THRU 8045674 BELGIUM 9043194 THRU 9150904 CANADA 7028598 THRU 7095422				

Ref. No.	Part No.	Description	Manufacturer	List Price	Your Price	Order
#30	 10-69086 OEM	10-69086 - Screw - Priced Individually (more info)		\$0.40	\$0.40	 10+ in stock. 
	 10-21091 OEM	10-21091 - Screw, NLA (more info)		\$1.25	\$1.25	 10+ in stock. 
	10-76630	SCREW, CYL. BLOCK COVER TO CYL. BLOCK (6 required per assembly) UNITED STATES 4691222 AND UP AUSTRALIA 8045675 AND UP BELGIUM 9150905 AND UP CANADA 7095423 AND UP				
#32	 10-76630 OEM	10-76630 - Screw - Priced Individually (more info)		\$1.40	\$1.40	 10+ in stock. 
	27-46233	GASKET, BAFFLE PLATE (1 required per assembly)				
	 27-46233 Replaced by ↓	GASKET @5 O - Replaced by 27-78035 (more info)				Unavailable 
#33	 27-78035 OEM	27-78035 - Gasket - Priced individually (more info)		\$4.40	\$4.40	 Available to order: Usually ships within 8 days 
	 18-2836-9 Aftermarket	18-2836-9 - Gasket 27-78035 2-Pack (more info)		\$8.13	\$6.45	 2 in stock. 
	46235	PLATE, BAFFLE - EXHAUST MANIFOLD (1 required per assembly)				
#35	 46235 Replaced by ↓	PLATE O - Replaced by -78034 (more info)				Unavailable 
	 78034 OEM	78034 - Baffle Plate (more info)		\$24.17	\$24.17	 Available to order: Usually ships within 8 days 
	46172	COVER, EXHAUST MANIFOLD (1 required per assembly) UNITED STATES 3801458 THRU 4397536 AUSTRALIA 8015315 THRU 8038449 BELGIUM 9043194 THRU 9115164 CANADA 7028598 THRU 7076122				
#35	 46172 Replaced by ↓	COVER O - Replaced by -74919 (more info)				Unavailable 
	 74919 Replaced by ↓	COVER O - Replaced by -74919T (more info)				Unavailable 
	 74919T OEM	74919T - Cover, NLA (more info)		\$95.00	\$95.00	 10+ in stock. 
#36	74919	COVER, EXHAUST MANIFOLD (1 required per assembly) UNITED STATES 4397537 AND UP AUSTRALIA 8038450 AND UP BELGIUM 9115165 AND UP CANADA 7076123 AND UP				
	 74919 Replaced by ↓	COVER O - Replaced by -74919T (more info)				Unavailable 
	 74919T OEM	74919T - Cover, NLA (more info)		\$95.00	\$95.00	 10+ in stock. 
#36	10-28668	SCREW, BAFFLE PLATE AND MANIFOLD COVER MOUNTING (3/4") (8 required per assembly)				
	 10-28668 OEM	10-28668 - Screw - Priced Individually (more info)		\$1.20	\$1.20	 10+ in stock. 
	 18-3229-9 Aftermarket	18-3229-9 - Screw, 10-28668, 5PK (more info)		\$7.71	\$4.16	 1 in stock. 

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