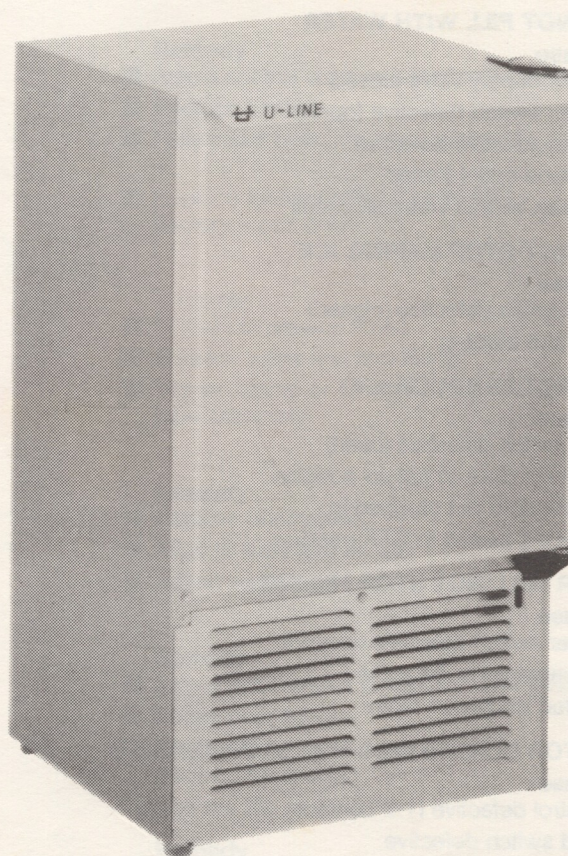


WCM45A

**MODEL 19R, COMBO 19A, 19 WC,
48MT, 45MT, 45A, 48A, 65, 65R, COMBO
65A, 65WC, 65F, BC75DT**

Service and Parts Manual

THE U-LINE *Ice Maker*



U-LINE CORPORATION

8900 N. 55th Street

P.O. Box 23220

Milwaukee, Wisconsin 53223

(414) 354-0300

TROUBLESHOOTING

BEFORE CALLING FOR SERVICE

If the unit appears to be malfunctioning, read through NORMAL OPERATION first. If the problem persists, check the TROUBLESHOOTING GUIDE. Locate the problem in the guide and refer to the cause and its remedy before calling for service. The problem could be something very simple which can be solved without a service call.

Some remedies listed in the TROUBLESHOOTING GUIDE are very complex. Consulting or contracting a qualified service technician may be necessary.

For reference, a wiring diagram can be found on the inside of the ice maker assembly cover.

IF SERVICE IS REQUIRED

If the need for service arises, contact the dealer from whom the unit was purchased. State the Model Number and Serial Number and explain the problem. The Model and Serial Number plate is located on the rear panel. A duplicate Model and Serial Number plate can be found behind the front grill.

TROUBLESHOOTING GUIDE

WARNING

NEVER attempt to repair or perform maintenance on the unit until the main electrical power has been disconnected.

1 WILL NOT EJECT ICE (WATER FROZEN)

Cause

- Control setting too cold
- Control defective (1-2 contacts open)
- Bin switch defective
- Limit switch defective (open)
- Ice maker assembly motor stalled
- Broken wire in ice maker circuit
- Water soaked cabinet insulation

Remedy

- Adjust control warmer (counterclockwise)
- Replace control
- Replace bin switch
- Replace limit switch
- Replace motor
- Repair or replace wiring
- Replace foamed cabinet assembly (factory repair only)

2 WILL NOT FILL WITH WATER

Cause

- Water supply valve closed
- Water switch defective (open)
- Solenoid valve defective
- Fill tube outlet frozen
- Broken wire in water fill circuit

Remedy

- Open water supply valve
- Replace water switch
- Replace solenoid valve
- Replace solenoid valve and defrost fill tube
- Repair or replace wiring

3 WILL NOT STOP MAKING ICE

Cause

- Bin switch defective (closed)
- Bin arm binding

Remedy

- Replace bin switch
- Lubricate bin arm pivot points

4 WILL NOT PRODUCE ICE

Cause

- Bin switch defective (open)
- Bin arm stuck in full up position
- Power cord not plugged in
- ON-OFF switch in OFF position

Remedy

- Replace bin switch
- Manually lower bin arm
- Plug in power cord
- Put switch in ON position

5 WATER WILL NOT STOP FILLING

Cause

- Water switch defective (closed)
- Solenoid valve defective
- Stalled ice maker motor

Remedy

- Replace water switch
- Replace solenoid valve
- Replace motor

6 EJECTOR BLADES WILL NOT STOP TURNING

Cause

- Control defective (1-2 contacts will not open)
- Hold switch defective
- Defective wiring

Remedy

- Replace control
- Replace hold switch
- Repair or replace wiring

7 LOW ICE PRODUCTION

Cause

- Control set too cold
- Fan motor stalled
- Ice cubes too large

Remedy

- Adjust control warmer (counterclockwise)
- Replace fan motor
- Lower water fill adjustment

TROUBLESHOOTING (Cont.)

8 NOT FREEZING (COMPRESSOR AND FAN OPERATING)

Cause

- Little or no frost pattern on evaporator

Remedy

- Check for sealed system leak

9 NOT FREEZING (COMPRESSOR NOT OPERATING - FAN OPERATING)

Cause

- Relay defective
- Overload defective (open)
- Compressor defective

Remedy

- Replace relay
- Replace overload
- Replace compressor

10 NOT FREEZING (COMPRESSOR AND FAN NOT OPERATING)

Cause

- ON-OFF switch defective (open)
- Hold switch defective (open)
- Control defective (2-3 contacts open)
- Broken wire in freeze circuit
- Ejector blades not in the freeze position (12:00)

Remedy

- Replace ON-OFF switch
- Replace hold switch
- Replace control
- Repair or replace wiring
- Manually advance ejector blades to the 12:00 position (test ice maker motor and limit switch)

11 COMPRESSOR OVERHEATING

Cause

- Condenser air flow restricted
- Fan blade stalled
- Fan motor stalled
- Defective compressor

Remedy

- Remove restriction (clean condenser and grill)
- Remove blade restriction
- Replace fan motor
- Replace compressor

12 COMPRESSOR WILL NOT STOP OPERATING

Cause

- Control setting too cold
- Control defective (2-3 contacts will not open)
- Control sensing bulb not sensing mold temperature
- Water soaked cabinet insulation

Remedy

- Adjust control warmer (counterclockwise)
- Replace control
- Fully insert bulb into ice maker tube
- Replace foamed cabinet assembly (factory repair only)

13 WATER LEAK (UNDER UNIT)

Cause

- Water supply line leaking at solenoid valve inlet
- Water line leaking at solenoid valve outlet
- Water line leaking at fill tube

Remedy

- Tighten or replace fitting
- Replace water line and fitting
- Tighten clamp or fill tube or replace fill tube assembly

14 WATER LEAK (INSIDE UNIT)

Cause

- Ice maker assembly fill cup obstructed
- Fill cup and fill tube out of alignment
- Water level too high

Remedy

- Remove obstruction
- Align fill tube and fill cup
- Adjust water level

15 EXCESSIVE FROST BUILDUP

Cause

- Door gasket not sealing properly
- Door out of alignment
- Water soaked cabinet insulation

Remedy

- Adjust door hinges or replace door gasket
- Adjust door hinges
- Replace foamed cabinet assembly (factory repair only)

16 NOISY

Cause

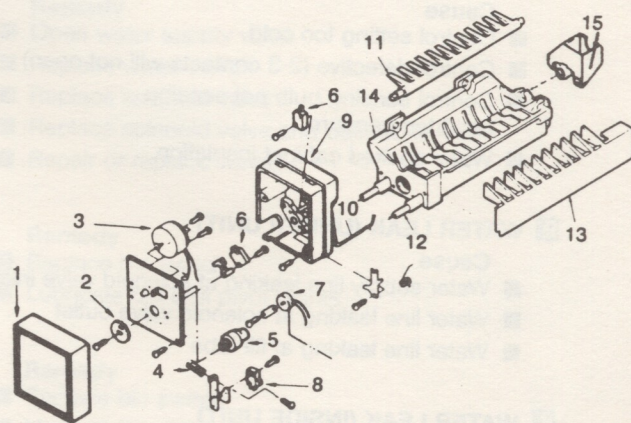
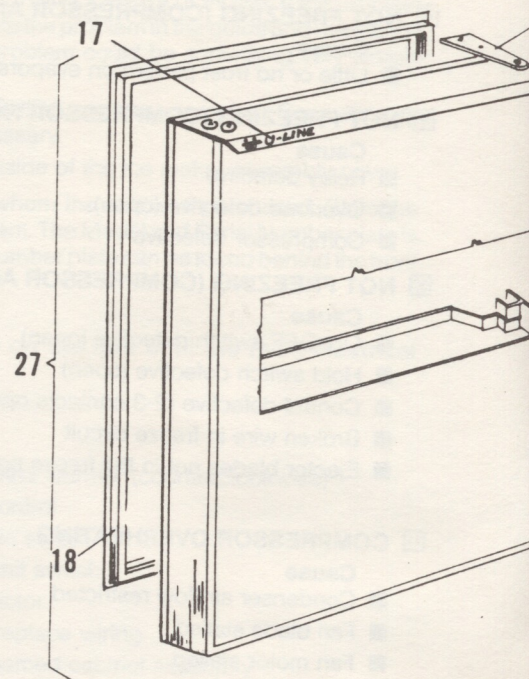
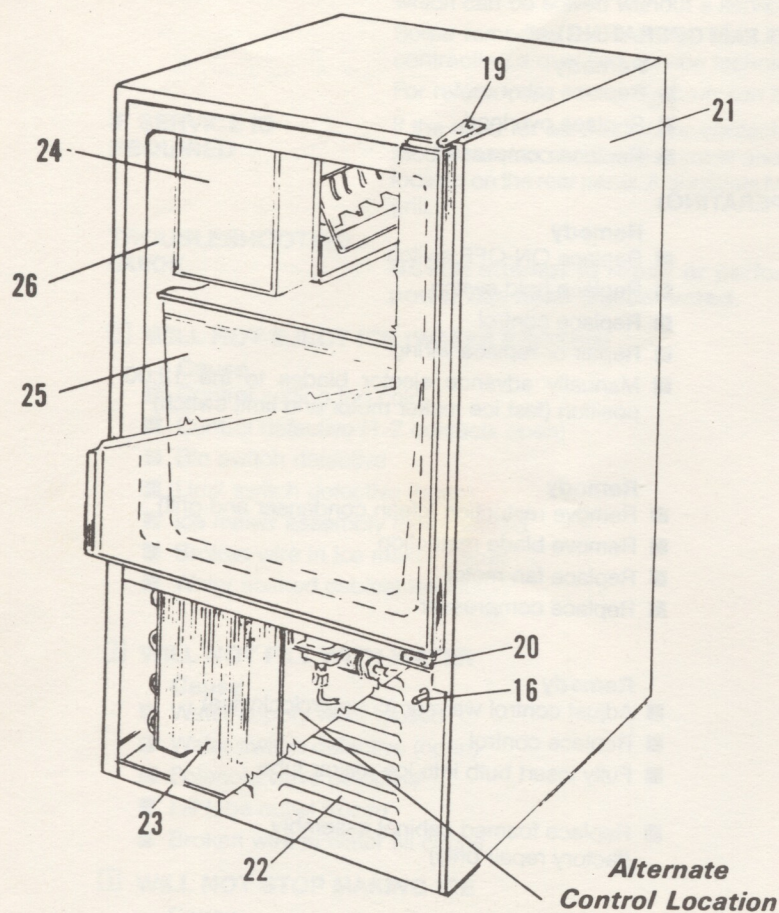
- Copper refrigeration tubing touching cabinet
- Fan blade touching shroud
- Fan blade touching obstruction (wiring, foam insulation, packaging material)

Remedy

- Carefully adjust tubing
- Adjust fan mounting or shroud
- Remove obstruction

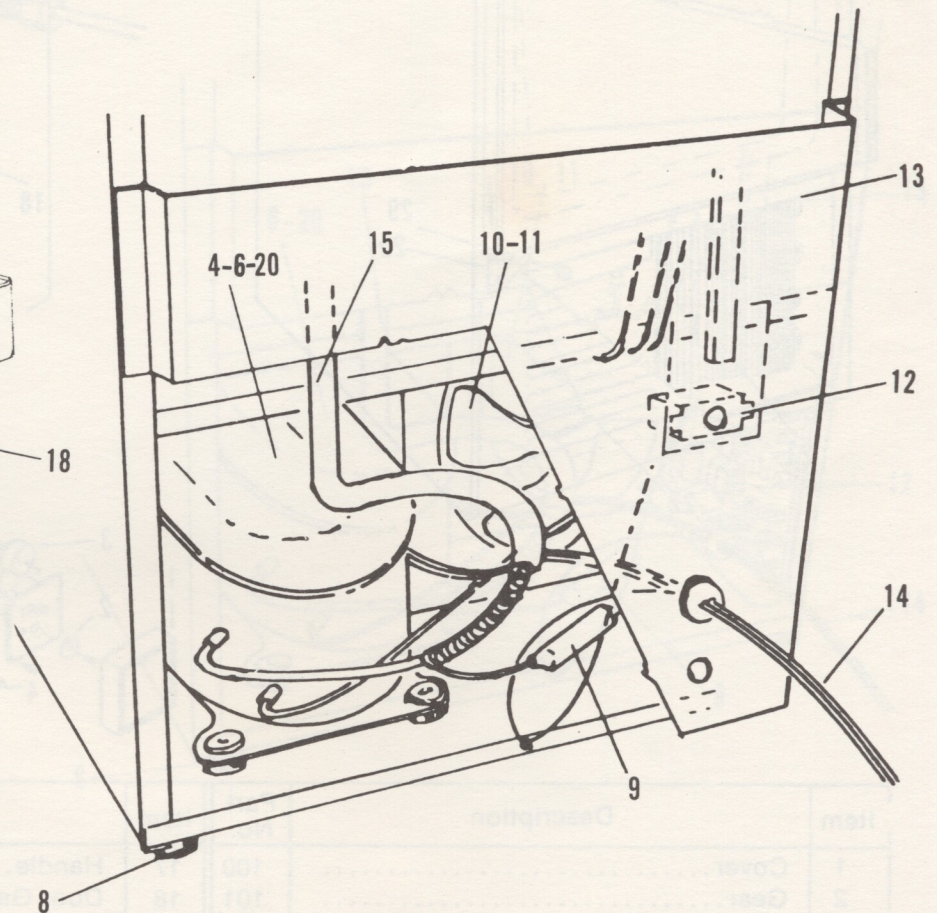
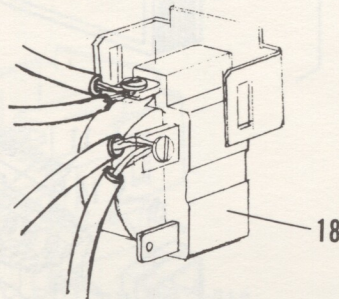
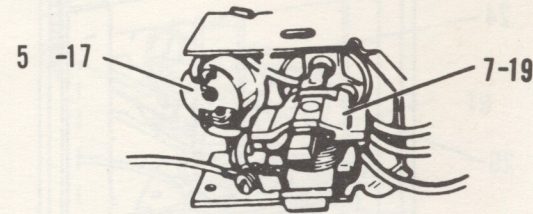
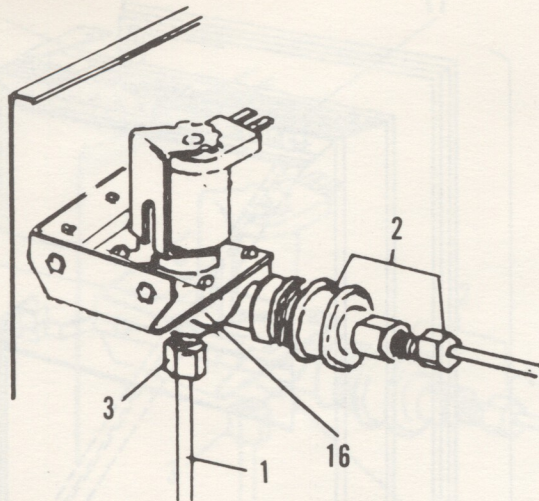
REPLACEMENT PARTS Use only genuine U-Line replacement parts. The use of non U-Line parts can reduce ice rate, cause water to overflow from ice maker mold, damage the unit, and may void the warranty.

MODEL 45A



Item	Description	Part No.	Item	Description	Part No.
1	Cover	100	15	Fill Trough & Bearing	119
2	Gear	101	16	Switch - On-Off	407
3	Motor	102	17	handle	953
4	Spring	103	18	Door Gasket	957
5	Cam	106	19	Pivot Hinge - Top & Screws	961
6	Switch S.P.D.T.(2)	108	20	Pivot Hinge - Bottom	962
7	Limit Switch	109	21	Outer Shell	313
8	Switch S.P.D.T.	110	22	Grille (Vinyl Coated)	959
9	Support	111	23	Condenser Assembly	403
10	Arm, Shut-off	112	24	Ice Maker Assembly	402
11	Ejector (12 Cavity)	121	25	Ice Bucket	524
12	Mold Heater	115	26	Inner Liner Assem./Evap	526
13	Stripper, Ice (12 Cavity)	123	27	Complete Door Assembly	950
14	Mold & Heater (12 Cavity) Assembly Includes item #16	122			

MODEL 45A



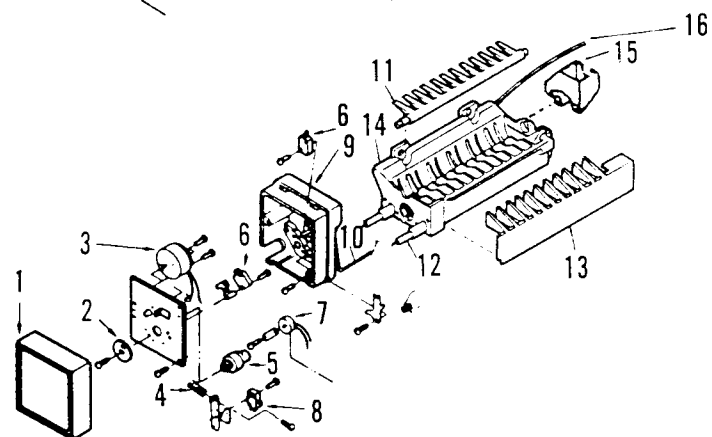
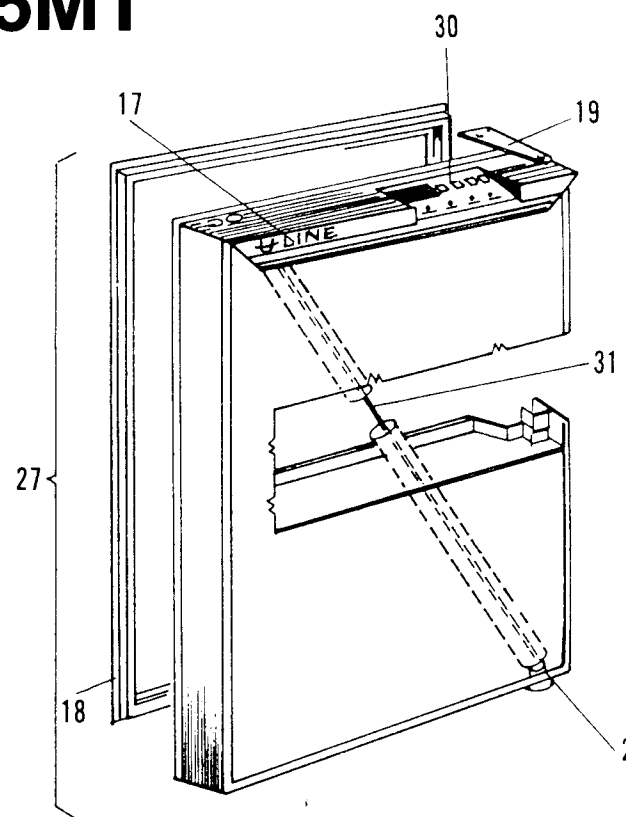
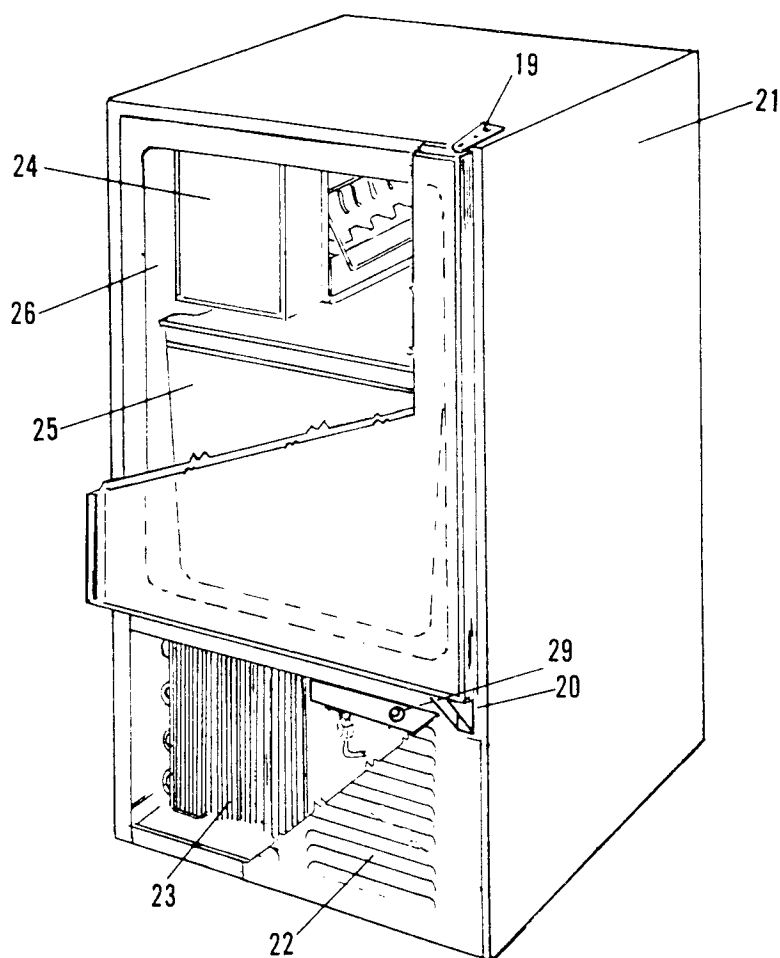
Item	Description	Part No.	Item	Description	Part No.
1	Water Line	404	11	Fan Blade	416
2	Water Line Connection	405	12	Control	4548
3	Plastic Nut & Sleeve Assembly	406	13	Back Panel - Formed	320
4	Compressor†	729	14	Power Cord	418
5	Overload†	730	15	Insulator Tube	419
6	Compressor*	726	16	Solenoid Valve	421
7	Relay†	731	17	Overload*	138
8	Cabinet Foot (4)	507	18	Relay•	913
9	Dryer	411	19	Relay*	136
10	Fan Motor	415	20	Compressor	916

† Indicates Tecumseh Parts

* Indicates Necchi Parts

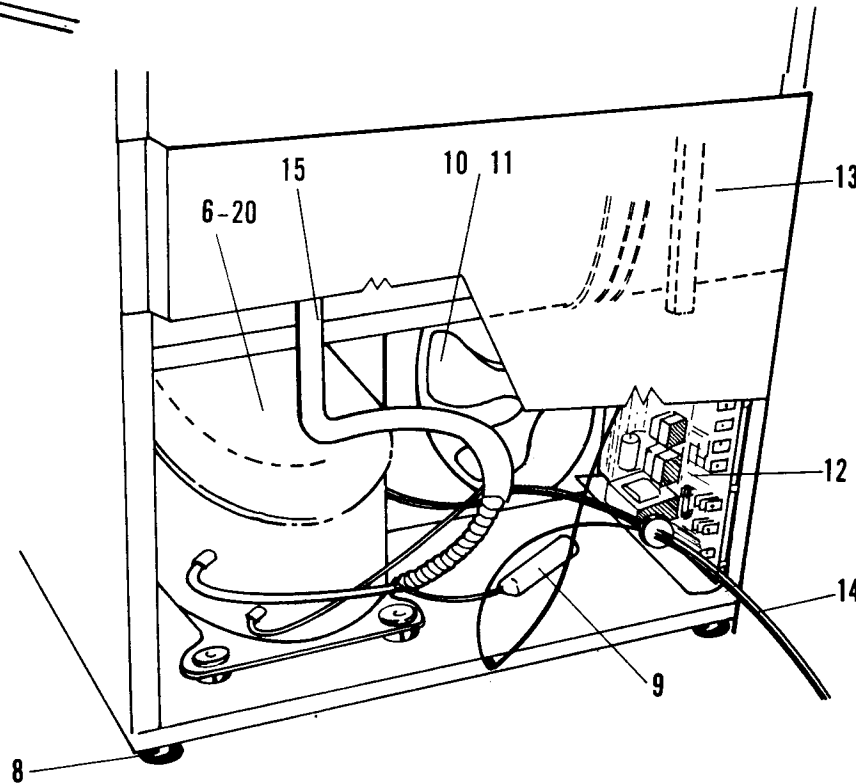
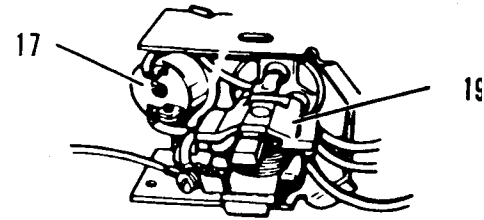
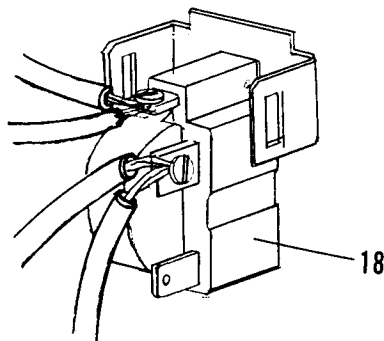
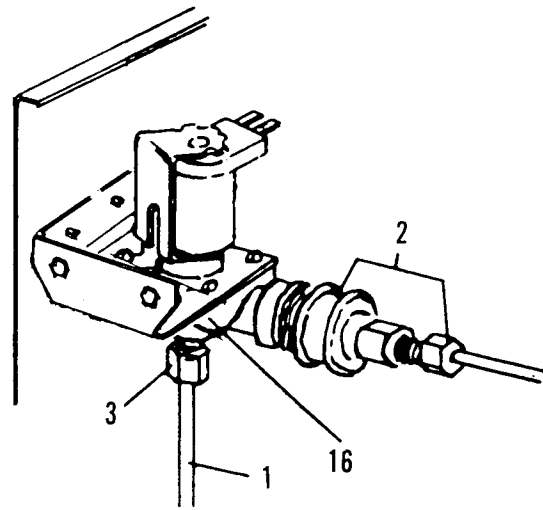
• Indicates Alternate Matsushita Parts

MODEL 45MT



Item	Description	Part No.	Item	Description	Part No.
1	Cover.....	100	17	Handle.....	1038
2	Gear.....	101	18	Door Gasket	957
3	Motor.....	102	19	Pivot Hinge - Top & Screws.....	1040
4	Spring	103	20	Pivot Hinge - Bottom	1041
5	Cam	106	21	Outer Shell	313
6	Switch S.P.D.T. (2)	108	22	Grille (Vinyl Coated).....	1042
7	Limit Switch	109	23	Condenser Assembly	403
8	Switch S.P.D.T.	110	24	Ice Maker Assembly	402
9	Support.....	111	25	Ice Bucket	524
10	Arm, Shut-Off	112	26	Inner Liner Assem./Evap.	547
11	Ejector (12 Cavity).....	121	27	Complete Door Assembly	1044
12	Mold Heater.....	115	28	Bushing	1046
13	Stripper, Ice (12 Cavity)	123	29	Switch Door Ajar	1047
14	Mold & Heater (12 Cavity) Assembly Includes Item #12	122	30	Display Board	1048
15	Fill Trough & Bearing.....	119	31	Cable	1049
16	Thermister	1037			

MODEL 45MT

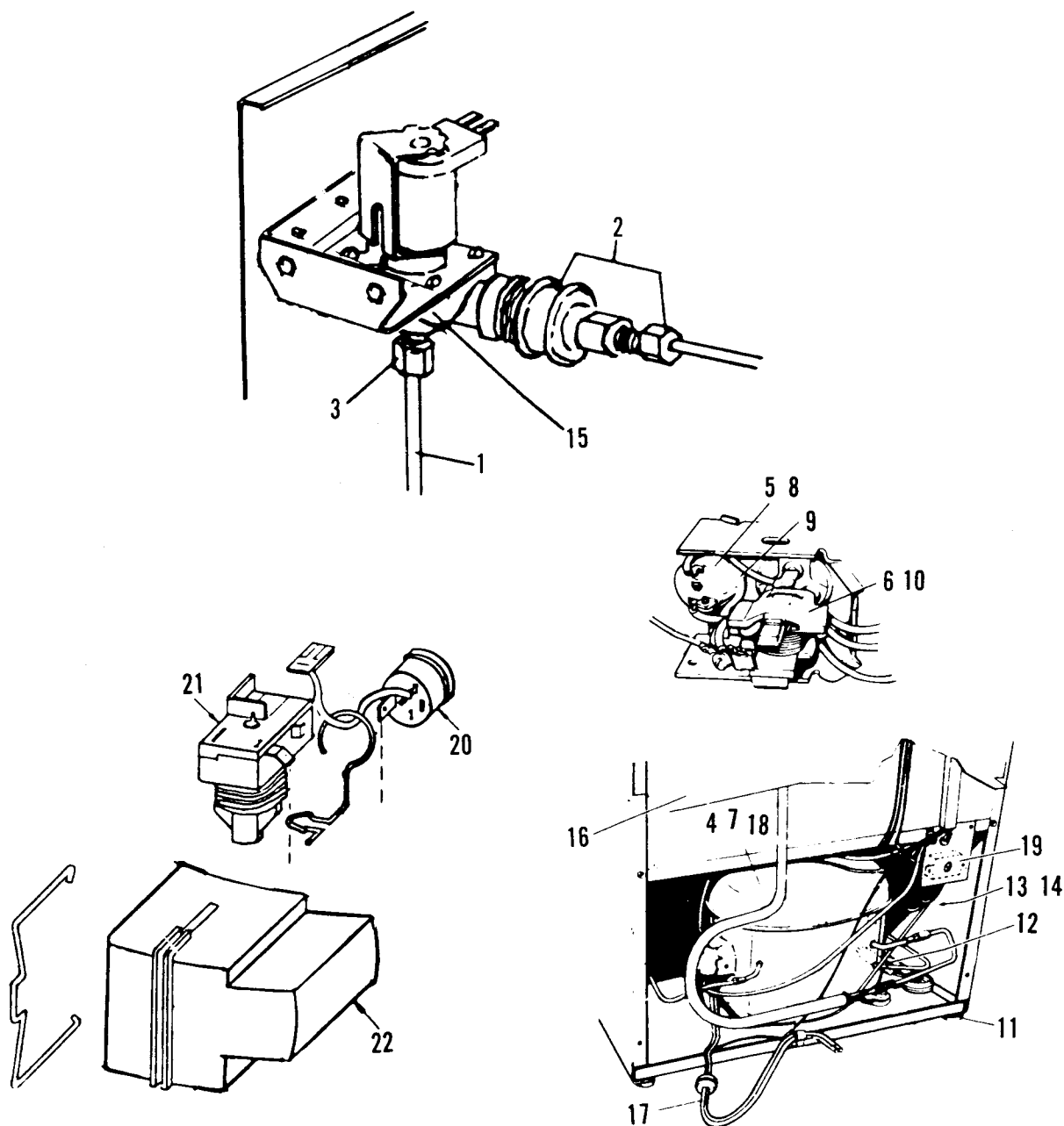


Item	Description		Item	Description	Part No.
1	Water Line	404	12	Secondary Board	1051
2	Water Line Connection	405	13	Back Panel - Formed	320
3	Plastic Nut & Sleeve Assembly	406	14	Power Cord	1053
6	Compressor*	726	15	Insulator Tube	419
8	Cabinet Foot (4)	507	16	Solenoid Valve	421
9	Dryer	411	17	Overload*	138
10	Fan Motor	415	18	Relay•	913
11	Fan Blade	416	19	Relay*	136
			20	Compressor	916

*Indicates Necchi Parts

•Indicates Alternate Matsushita Parts

MODEL 48A



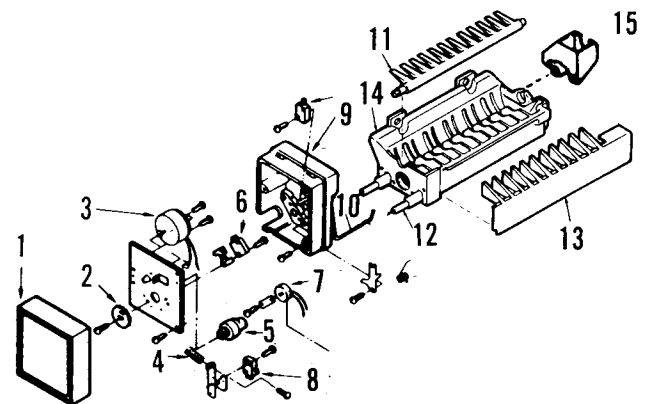
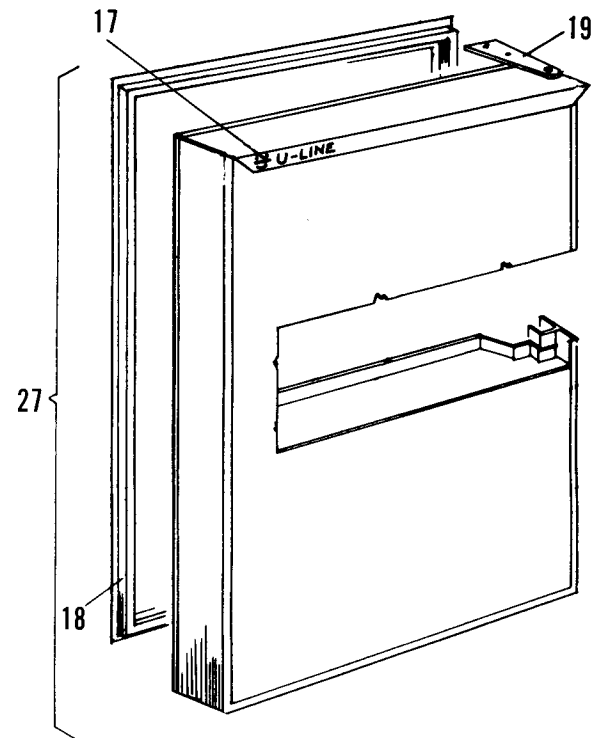
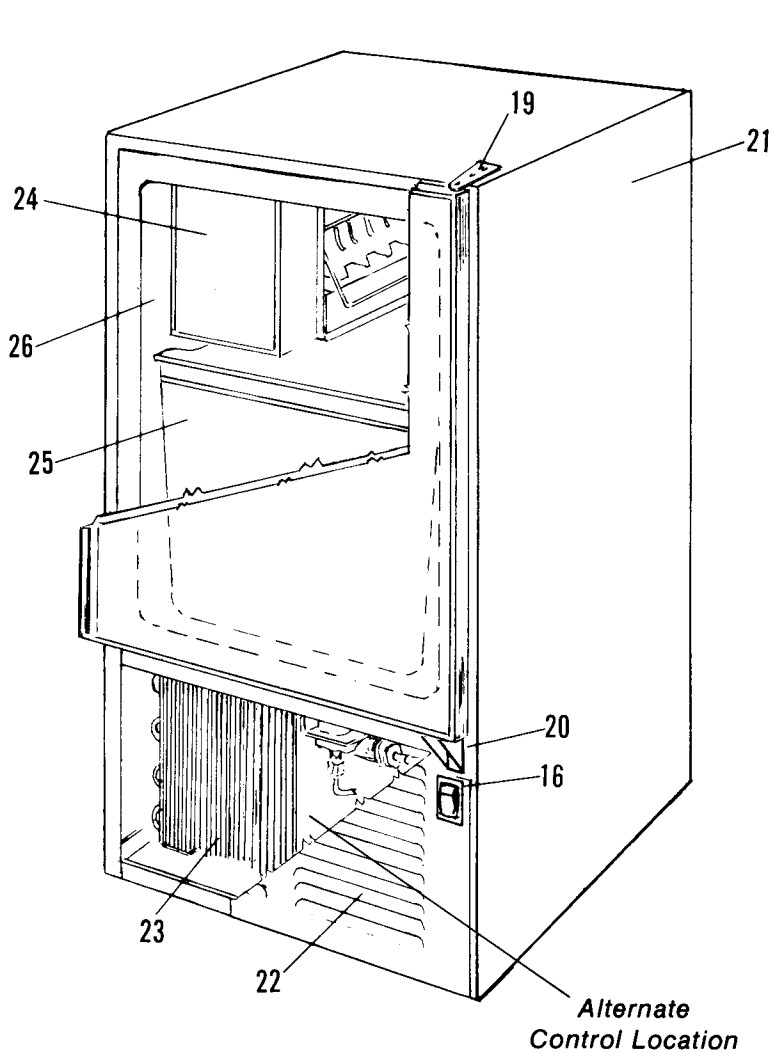
Item	Description	Part No.	Item	Description	Part No.
1	Water Line	404	12	Dryer	411
2	Water Line Connection	405	13	Fan Motor	415
3	Plastic Nut & Sleeve Assembly	406	14	Fan Blade	416
4	Compressor*	134	15	Solenoid Valve	421
5	Overload*	135	16	Back Panel - Formed	319
6	PTC Relay*	136	17	Power Cord	418
7	Compressor†	435	18	Compressor•	715
8	Overload†	436	19	Control•	4548
9	Overload Spring†	409	20	Overload•	716
10	Relay	410	21	Relay•	717
11	Cabinet Foot (4)	507	22	Cover•	718

† Indicates Tecumseh Parts

* Indicates Necchi Parts

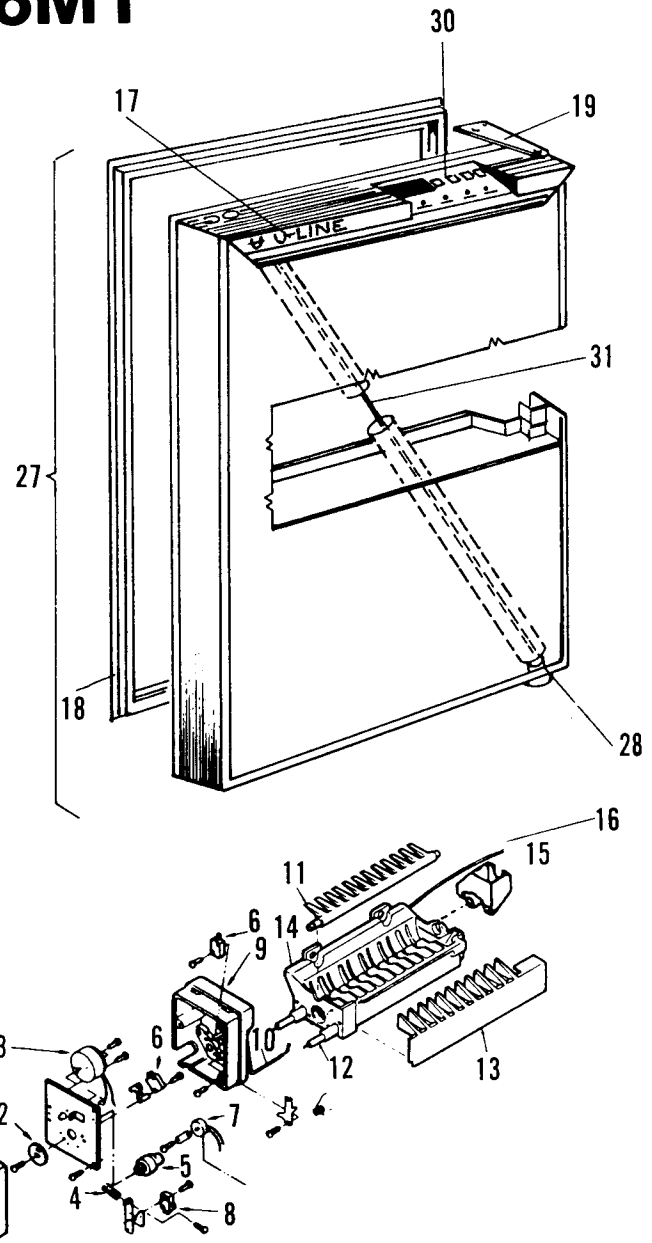
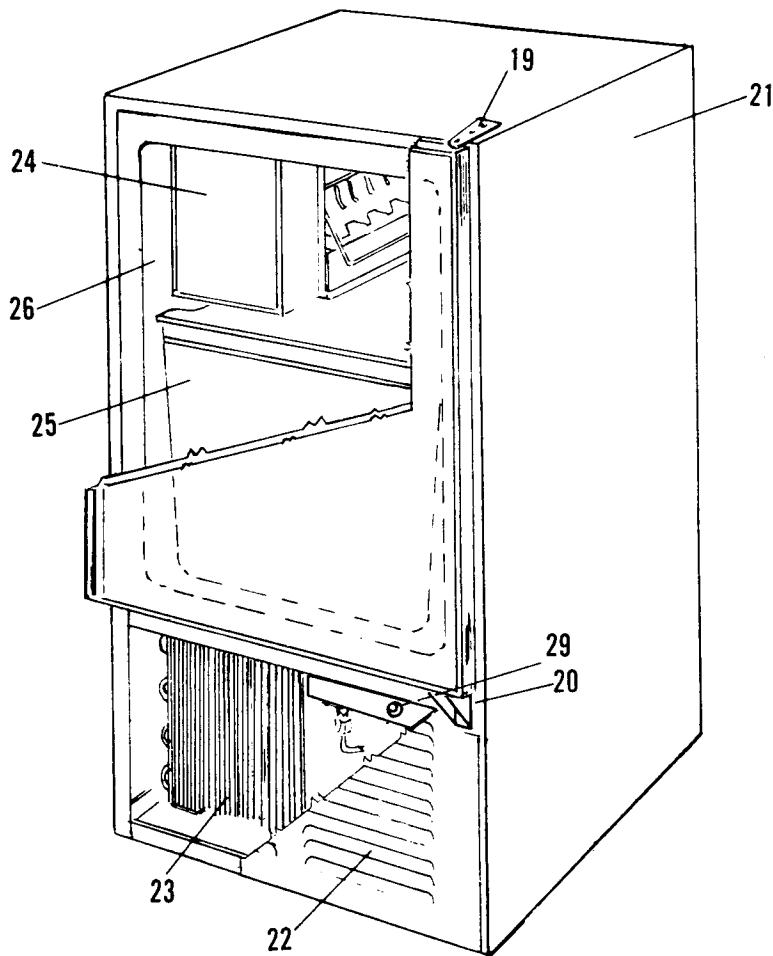
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MODEL 48A



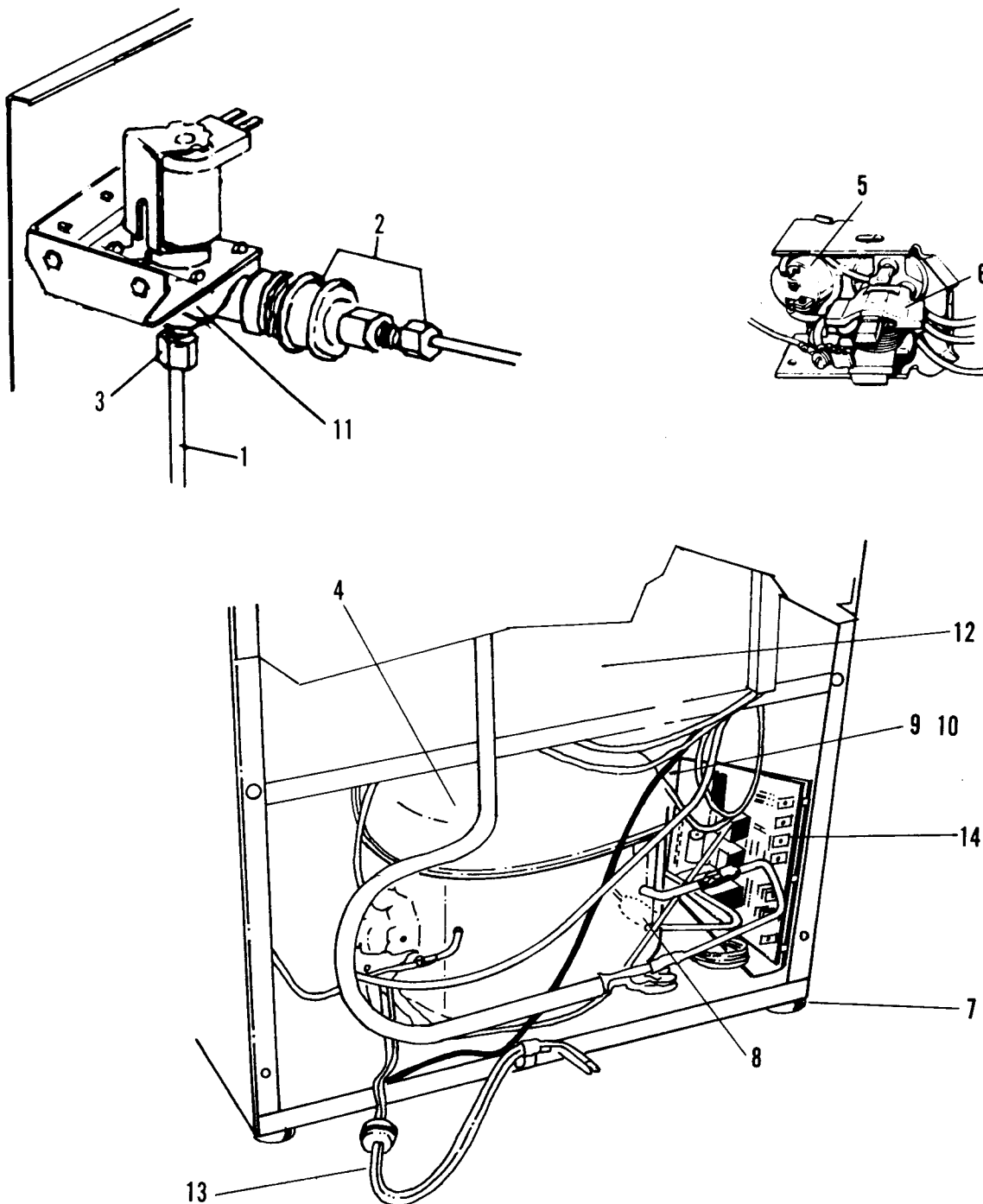
Item	Description	Part No.	Item	Description	Part No.
1	Cover	100	15	Fill Trough & Bearing	119
2	Gear	101	16	Switch - On-Off	839
3	Motor	102	17	Handle	954
4	Spring	103	18	Door Gasket	958
5	Cam	106	19	Pivot Hinge - Top & Screws	961
6	Switch S.P.D.T.(2)	108	20	Pivot Hinge - Bottom	962
7	Limit Switch	109	21	Outer Shell	303
8	Switch S.P.D.T.	110	22	Grille (Vinyl Coated)	841
9	Support	111	23	Condenser Assembly	403
10	Arm Shut-off	112	24	Ice Maker Assembly	402
11	Ejector (12 Cavity)	121	25	Ice Bucket	525
12	Mold Heater	115	26	Inner Liner Assem./Evap	549
13	Stripper, Ice (12 Cavity)	123	27	Complete Door Assembly	951
14	Mold & Heater (12 Cavity) Assembly Includes item #12	122			

MODEL 48MT



Item	Description	Part No.	Item	Description	Part No.
1	Cover	100	17	Handle	1039
2	Gear	101	18	Door Gasket	958
3	Motor	102	19	Pivot Hinge - Top & Screws	1040
4	Spring	103	20	Pivot Hinge - Bottom	1041
5	Cam	106	21	Outer Shell	303
6	Switch S.P.D.T.(2)	108	22	Grille (Vinyl Coated)	1043
7	Limit Switch	109	23	Condenser Assembly	403
8	Switch S.P.D.T.	110	24	Ice Maker Assembly	402
9	Support	111	25	Ice Bucket	525
10	Arm Shut-Off	112	26	Inner Liner Assem./Evap.	549
11	Ejector (12 Cavity)	121	27	Complete Door Assembly	1045
12	Mold Heater	115	28	Bushing	1046
13	Stripper, Ice (12 Cavity)	123	29	Switch Door Ajar	1047
14	Mold & Heater (12 Cavity) Assembly Includes Item #12	122	30	Display Board	1048
15	Fill Trough & Bearing	119	31	Cable	1050
16	Thermister	1037			

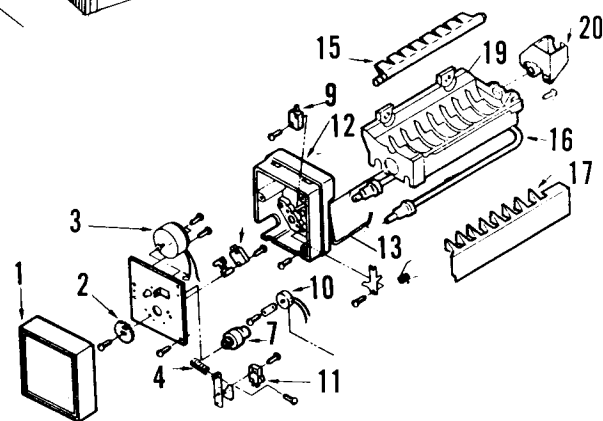
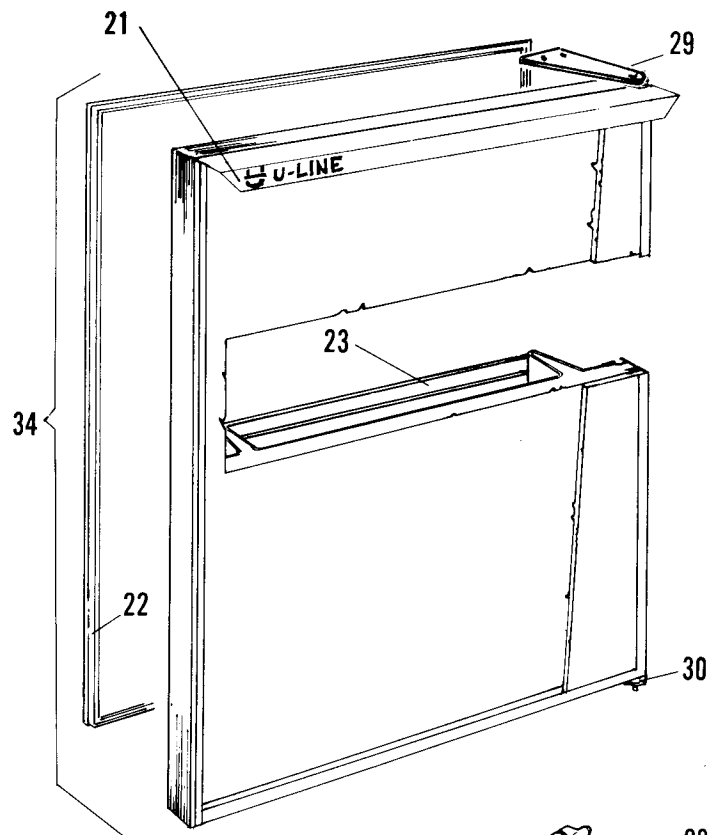
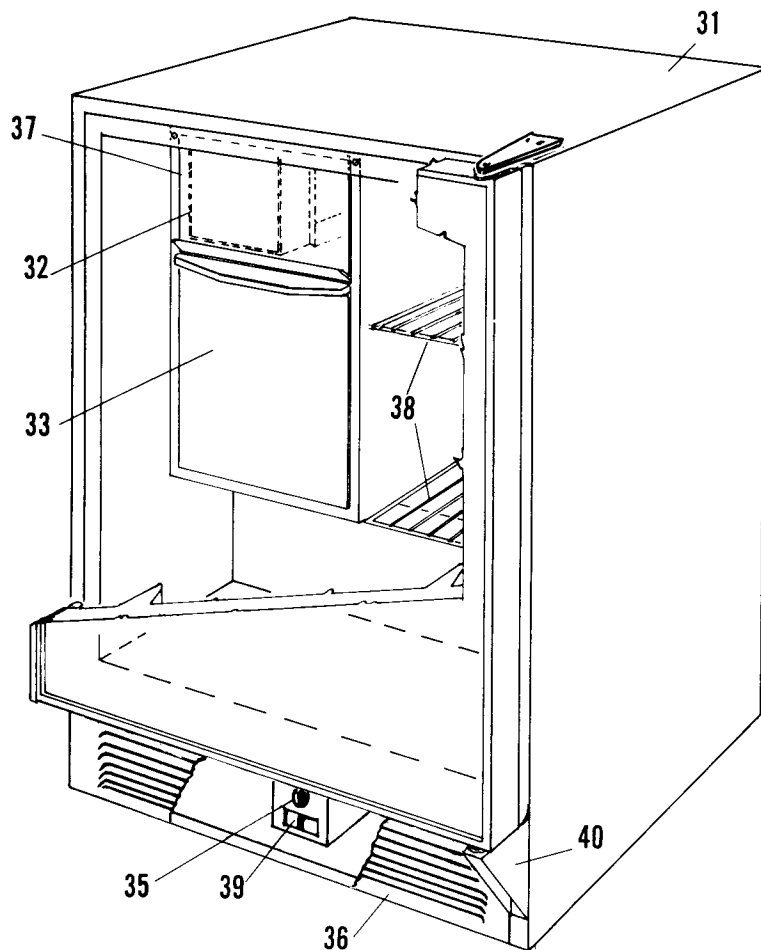
MODEL 48MT



Item	Description	Part No.	Item	Description	Part No.
1	Water Line	404	8	Dryer	411
2	Water Line Connection	405	9	Fan Motor	415
3	Plastic Nut & Sleeve Assembly	406	10	Fan Blade	416
4	Compressor*	134	11	Solenoid Valve	421
5	Overload*	135	12	Back Panel - Formed	319
6	PTC Relay	136	13	Power Cord	1053
7	Cabinet Foot (4)	507	14	Secondary Board	1051

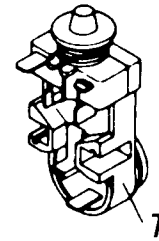
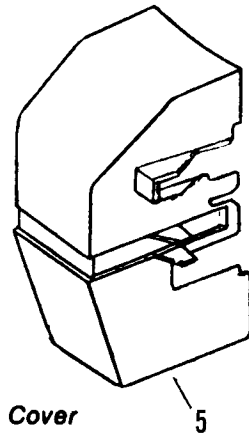
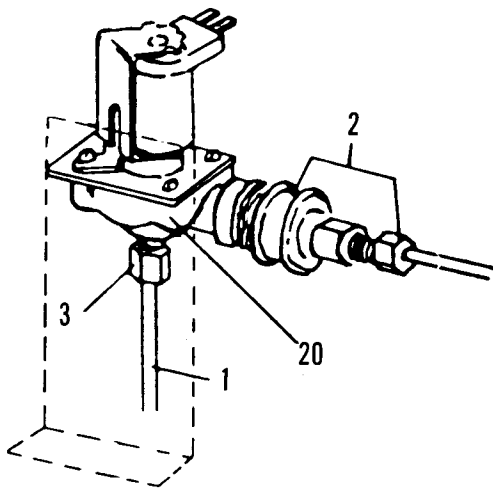
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COMBO 19A

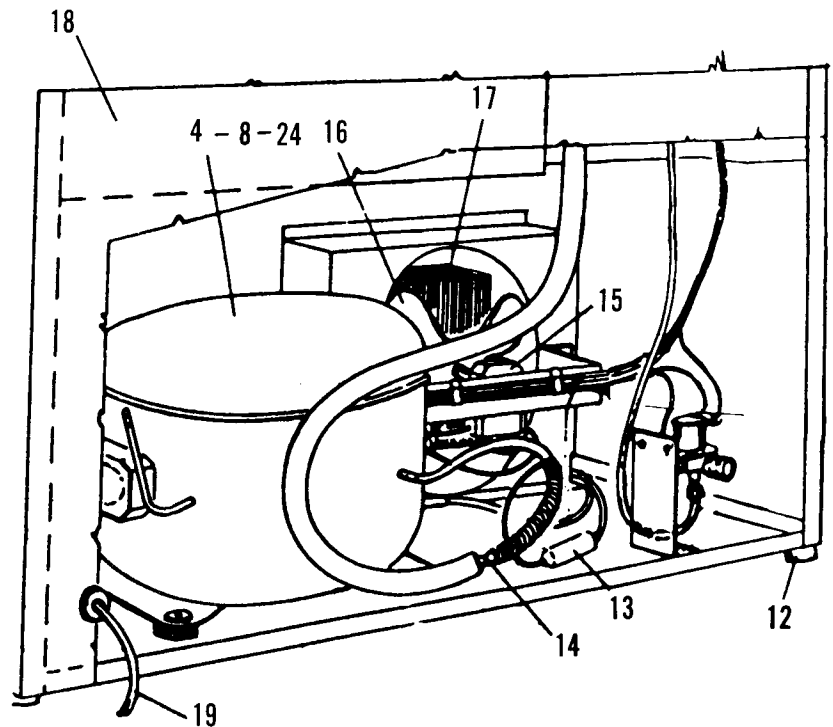
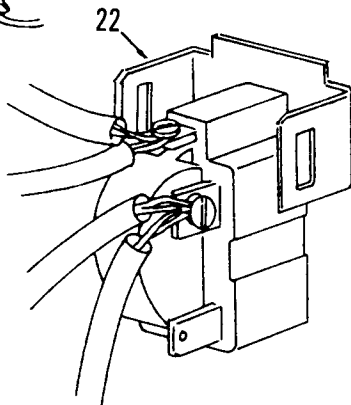
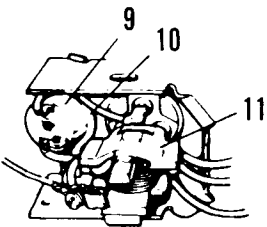


Item	Description	Part No.	Item	Description	Part No.
1	Cover	100	21	Handle	955
2	Gear	101	22	Door Gasket	238
3	Motor	102	23	Shelf Retainer (Long)	849
4	Spring	103	24	Shelf Retainer (Short)	853
7	Cam	106	29	Pivot Hinge Top & Screws	961
9	Switch S.P.D.T. (2)	108	30	Pivot Hinge Bottom & Screws	243
10	Limit Switch	109	31	Outer Shell	238
11	Switch S.P.D.T.	110	32	Ice Maker Assembly	402
12	Support	111	33	Ice Bucket	528
13	Arm — Shut Off	112	34	Complete Door Ass'y	952
15	Ejector (12 Cavity)	121	35	Control	1912
16	Mold Heater	115	36	Grille	252
17	Stripper - Ice (12 Cavity)	123	37	Ice Bin Door	530
19	Mold & Heater Ass'y - (12 Cavity) ...	122	38	Wire Shelf	327
20	Fill Trough & Bearing	119	39	Switch Off-On	839
			40	Lower Hinge Support	244

COMBO 19A



*Combined Relay
and Overload*



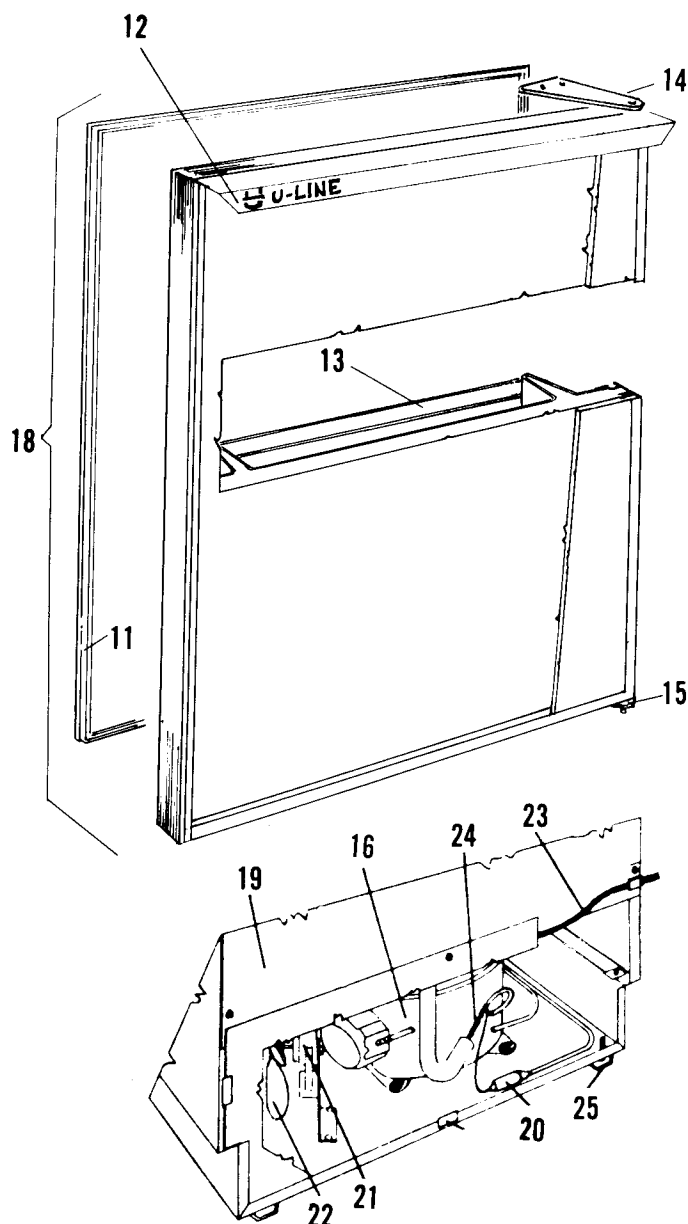
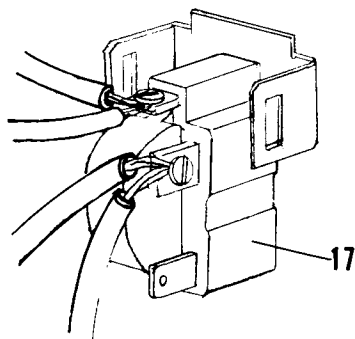
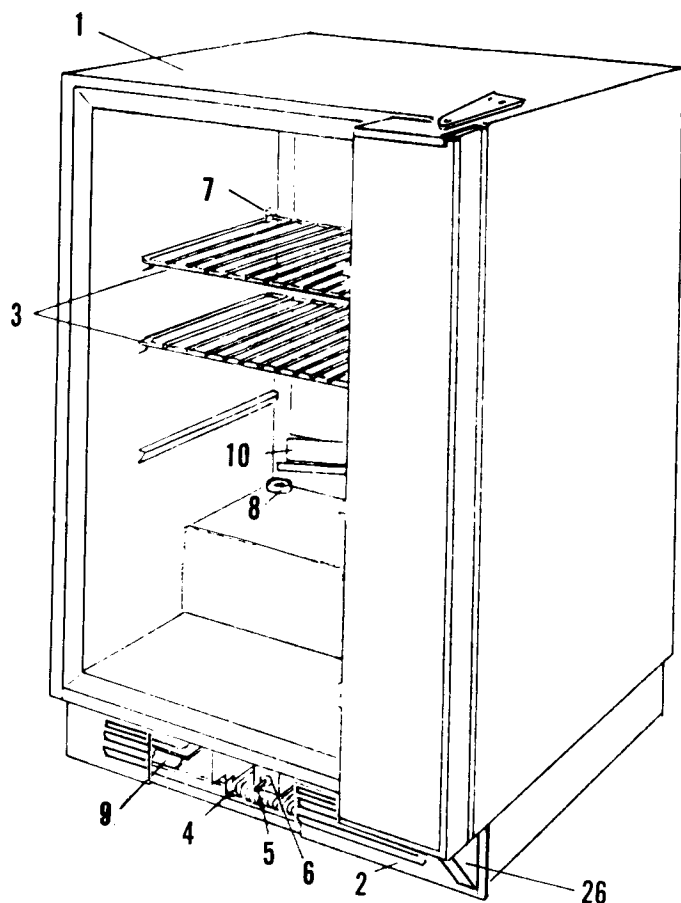
Item	Description	Part No.	Item	Description	Part No.
1	Water Line	404	13	Dryer	411
2	Water Line Connection	405	14	Evaporator & Heat Exchanger	439
3	Plastic Nut & Sleeve Assem.	406	15	Fan Motor	455
4	Compressor*	700	16	Fan Blade	416
5	Cover*	701	17	Condenser	438
7	Combined Relay & Overload*	703	18	Back Panel	329
8	Compressor†	435	19	Power Cord	418
9	Overload†	436	20	Solenoid Valve	421
10	Overload Spring†	409	22	Relay●	913
11	Relay†	410	24	Compressor●	916
12	Cabinet Foot	507			

*Indicates Alternate Danfoss Parts

†Indicates Tecumseh Parts

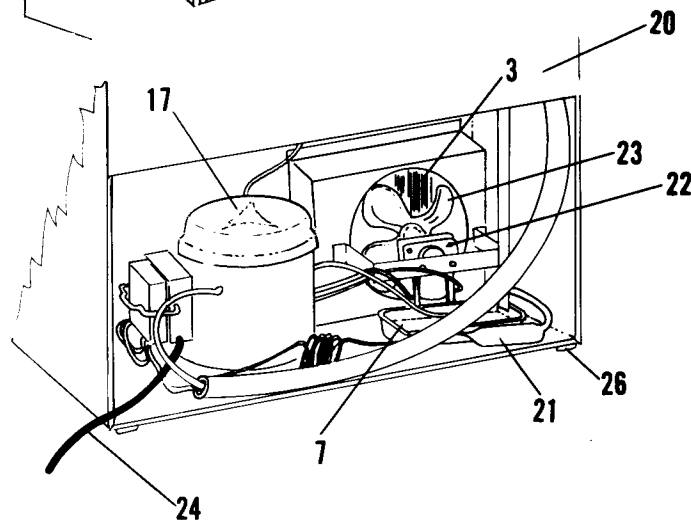
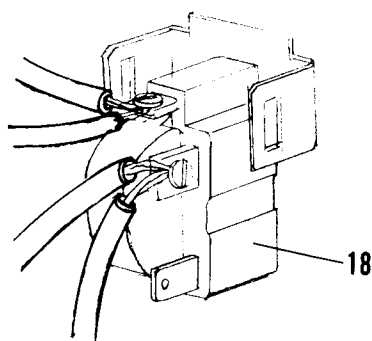
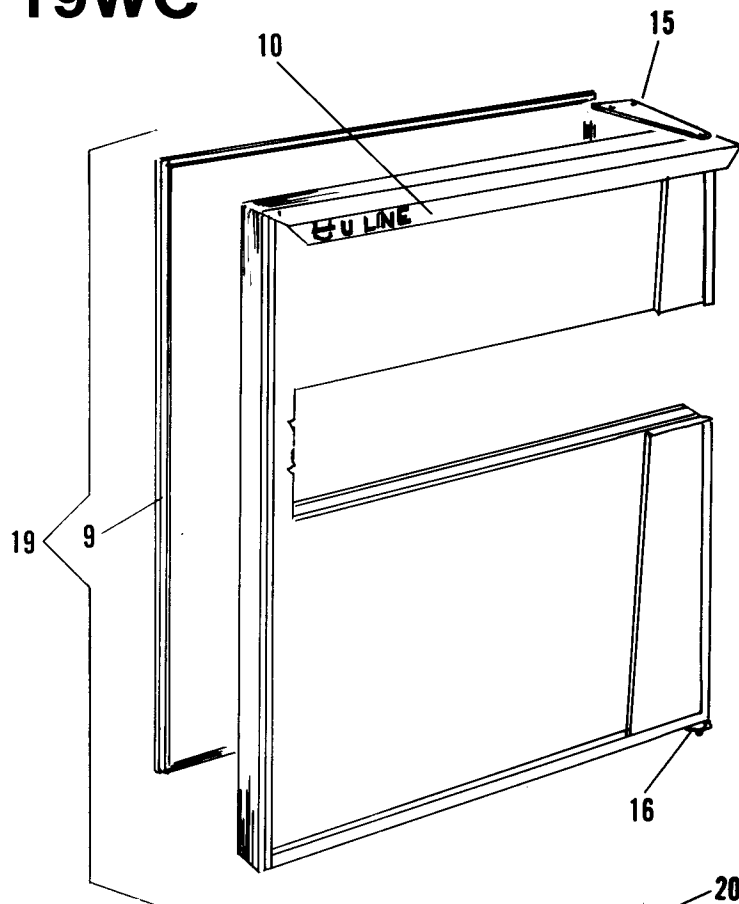
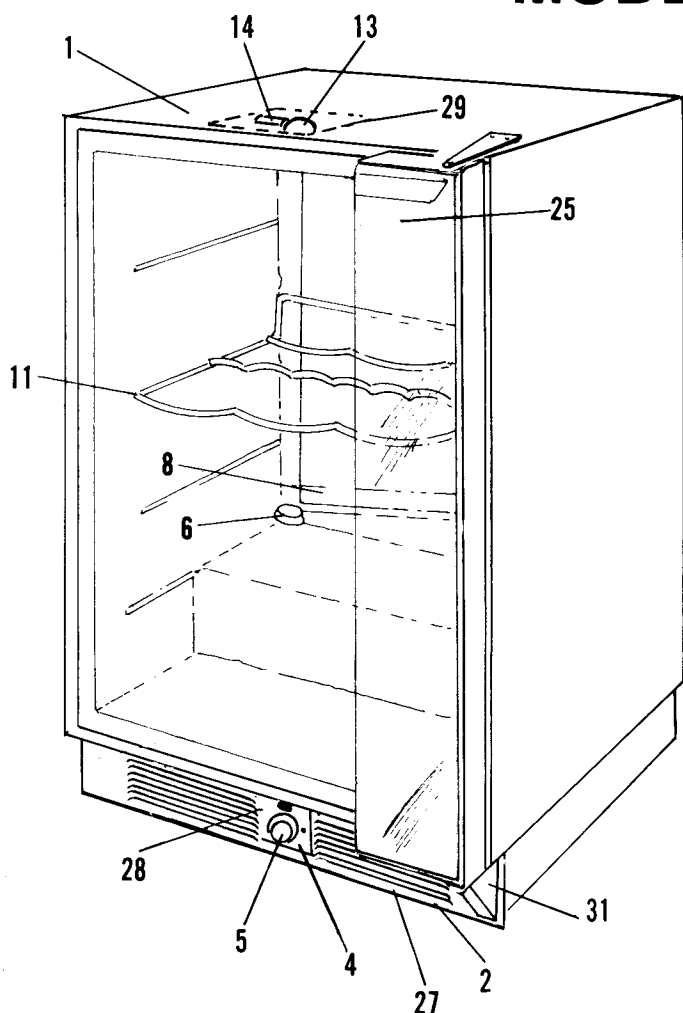
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MODEL 19R



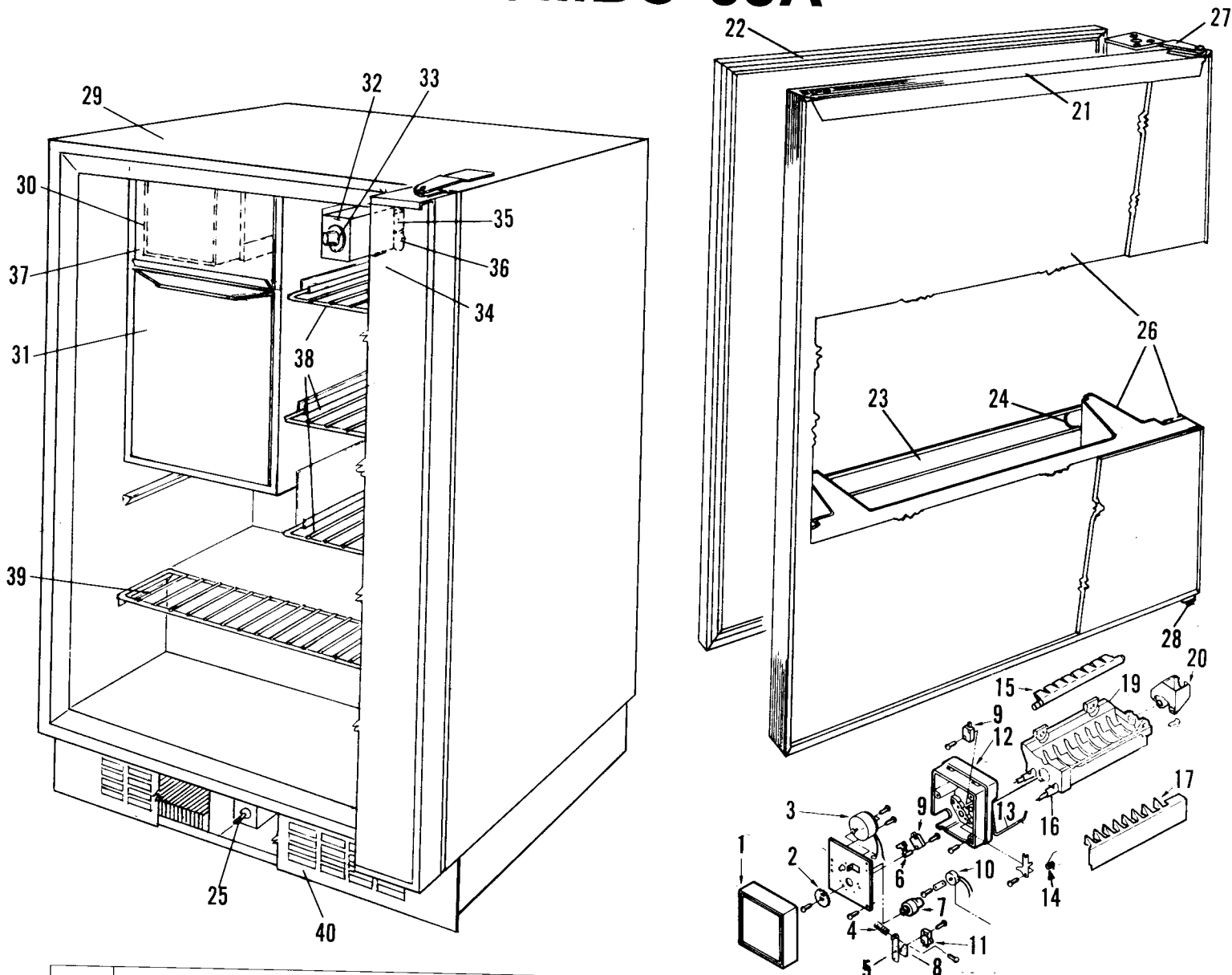
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1	Outer Shell	328	14	Door Hinge Upper	961
2	Grille	252	15	Door Hinge Lower	243
3	Wire Shelves (2)	973	16	Compressor	132
4	Condenser	438	17	Relay	133
5	Control	452	18	Door Assembly	952
6	Control Knob	445	19	Back Panel	329
7	Shelf Clip	251	20	Dryer	450
8	Drain Cup	544	21	Fan Motor	455
9	Drain Pan	978	22	Fan Blade	416
10	Drain Trough	976	23	Power Cord	977
11	Door Gasket	238	24	Evaporator & Heat Exchanger	972
12	Door Handle	955	25	Cabinet Feet (4)	507
13	Door Shelf Retainers (Long)	849	26	Lower Hinge Support	244
			27	Door Shelf Retainers (Short)	853

MODEL 19WC



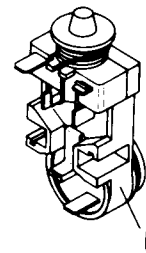
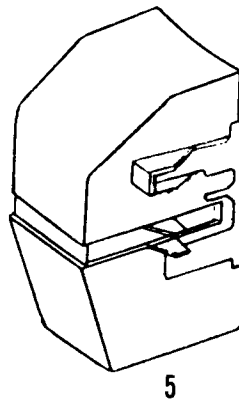
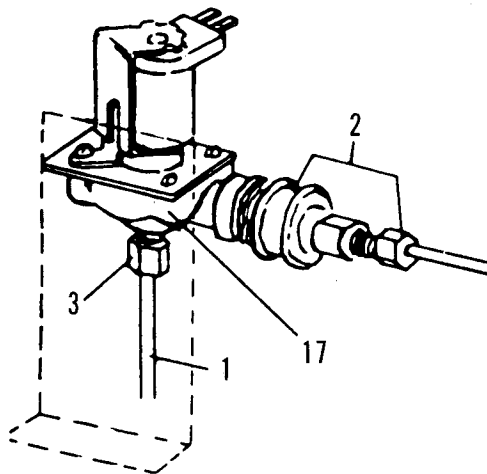
Item	Description	Part No.	Item	Description	Part No.
1	Outer Shell	328	16	Door Hinge Lower	243
2	Grille	253	17	Compressor	132
3	Condenser	438	18	Relay	133
4	Control	970	19	Door Assembly	979
5	Control Knob	445	20	Back Panel	329
6	Drain Cup	544	21	Dryer	450
7	Drain Pan	978	22	Fan Motor	455
8	Drain Trough	976	23	Fan Blade	416
9	Door Gasket	238	24	Power Cord	977
10	Door Handle	985	25	Evaporator & Heat Exchanger	972
11	Wire Wine Rack	146	26	Cabinet Feet (4)	507
13	Light Bulb	963	27	Light Door Switch	443
14	Light Socket	964	28	Light On-Off Switch	839
15	Door Hinge Upper	961	29	Light Cover	965
			31	Lower Hinge Support	244

COMBO 65A

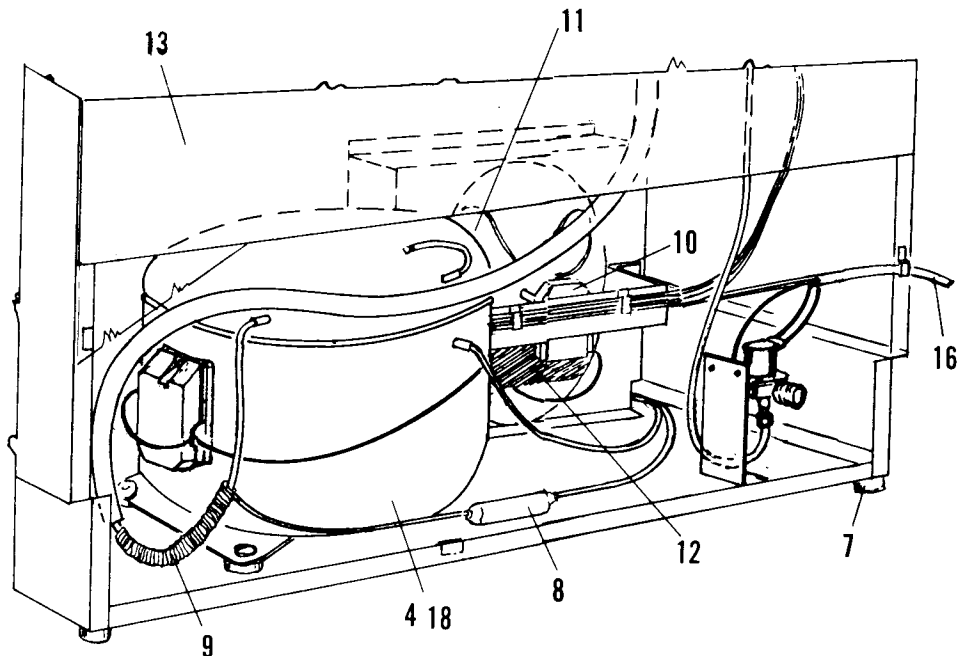
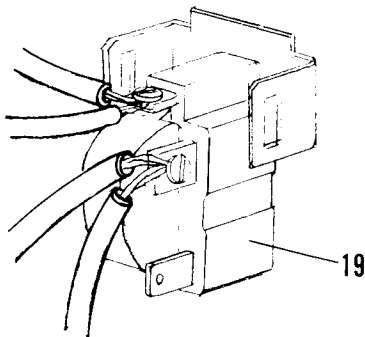


Item	Description	Part No.	Item	Description	Part No.
1	Cover	100	21	Handle	919
2	Gear	101	22	Door Gasket	247
3	Motor	102	23	Door Shelf Retainers (3)	249
4	Spring	103	24	Retainer Spring Clips	250
5	Plate - Valve Switch	104	25	Door Switch	443
6	Spacer - Holding Switch	105	26	Door Assembly	537
7	Cam	106	27	Hinge - Top RH - Bottom LH	242
8	Insulator	107	28	Hinge - Bottom RH - Top LH	245
9	Switch S.P.D.T.(2)	108	29	Outer Shell	330
10	Limit Switch	109	30	Ice Maker Assembly	402
11	Switch S.P.D.T.	110	31	Ice Bucket	528
12	Support	111	32	Control	6512
13	Arm Shut-off	112	33	Control Knob	340
14	Spring - Shut off Arm	113	34	Switch On-Off	839
15	Ejector (12 Cavity)	121	35	Lamp Holder	449
16	Mold Heater	115	36	Lamp Bulb	446
17	Stripper, Ice (12 Cavity)	123	37	Ice Bin Door	530
19	Mold & Heater Assem.(12 Cavity)	122	38	Wire Shelf (3)	338
20	Fill Trough & Bearing	119	39	Wire Shelf (1) (Small)	337
			40	Grille	254

COMBO 65A



*Combined Relay
and Overload*

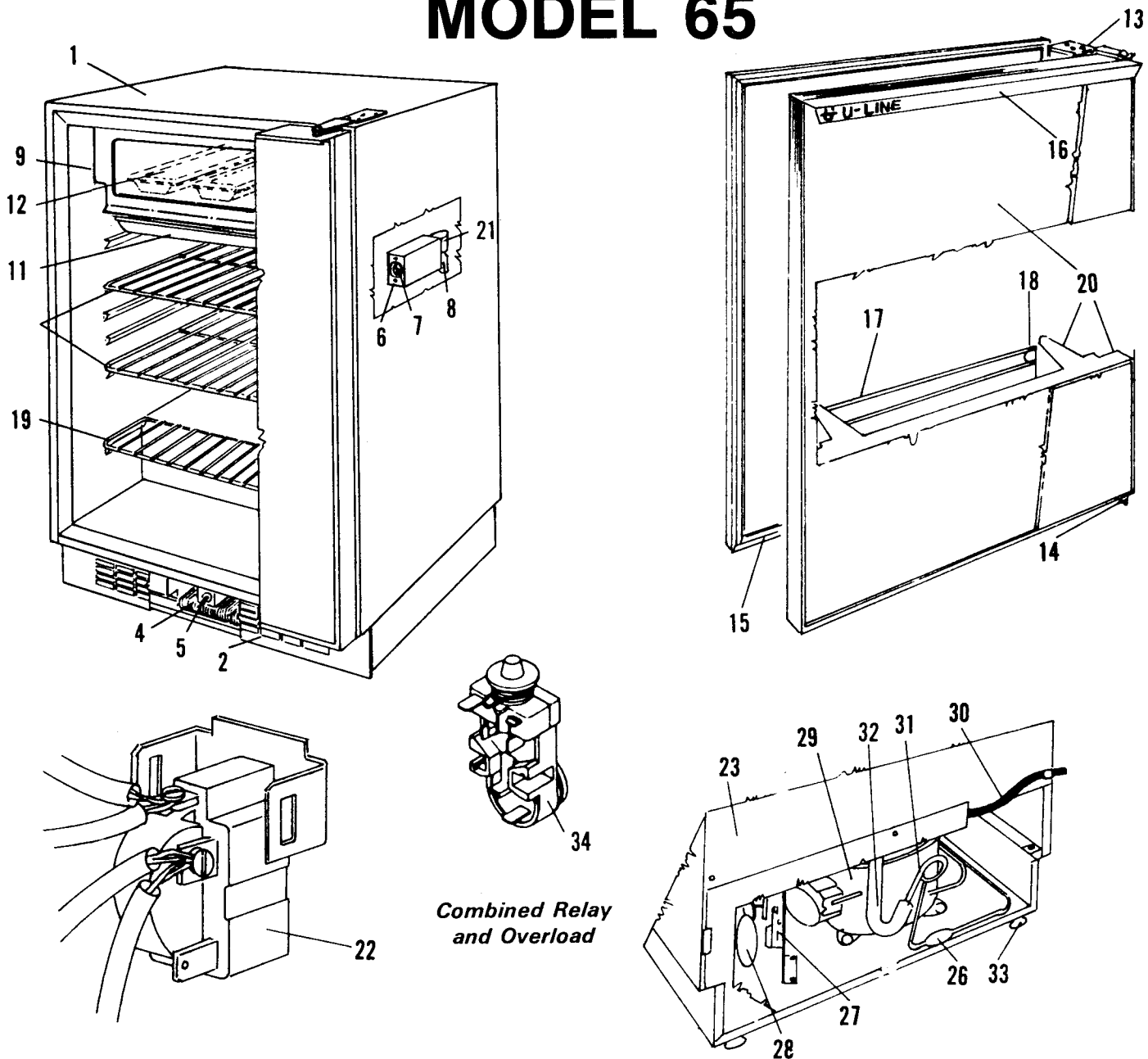


Item	Description	Part No.	Item	Description	Part No.
1	Water Line	404	11	Fan Blade	416
2	Water Line Connection	405	12	Condenser	341
3	Plastic Nut & Sleeve Assembly	406	13	Back Panel	347
4	Compressor*	700	16	Power Cord	342
5	Cover*	701	17	Solenoid Valve	421
6	Combined Relay & Overload*	703	18	Compressor•	916
7	Cabinet Foot (4)	538	19	Relay•	913
8	Dryer	450			
9	Evaporator & Heat Exchanger	456			
10	Fan Motor	455			

*Indicates Alternate Danfoss Parts

•Indicates Alternate Matsushita Parts

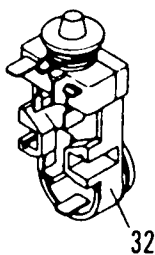
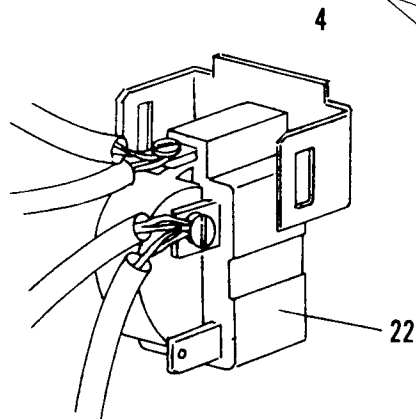
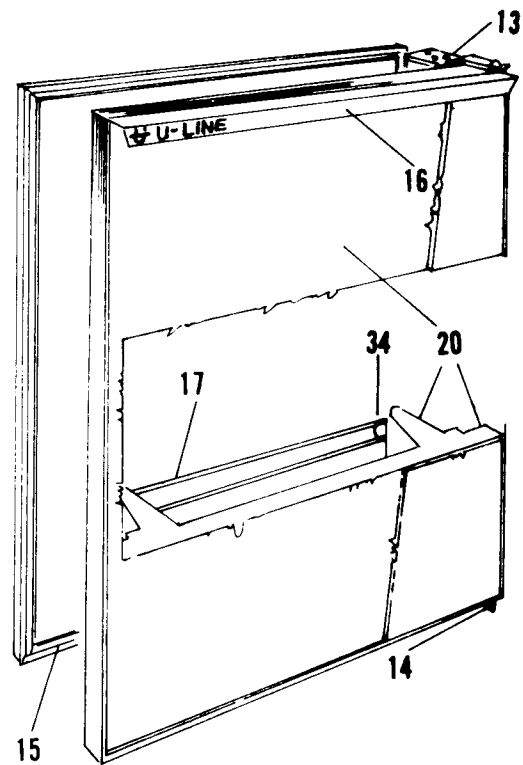
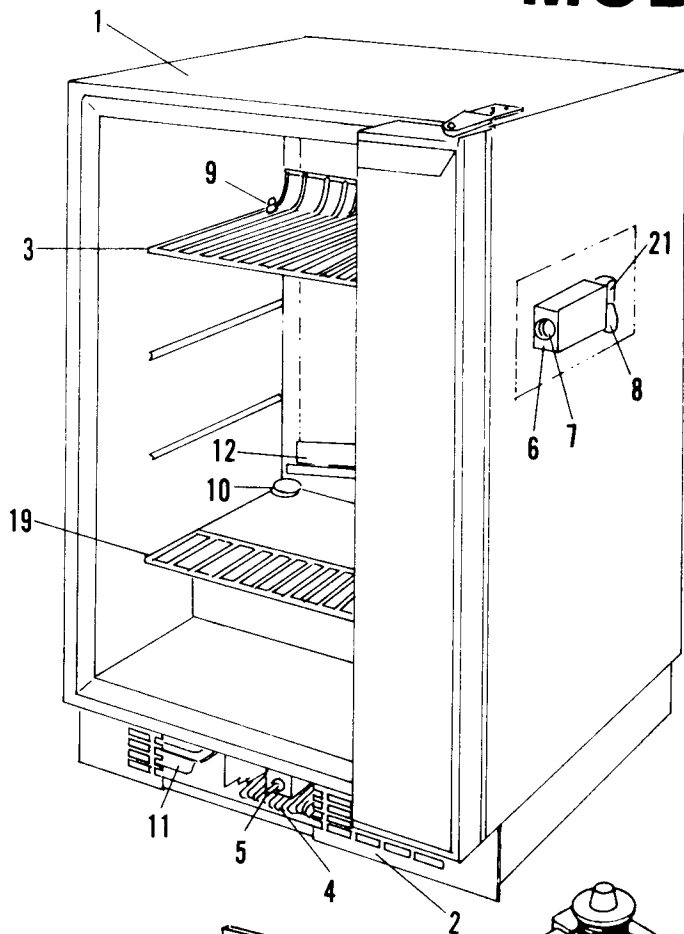
MODEL 65



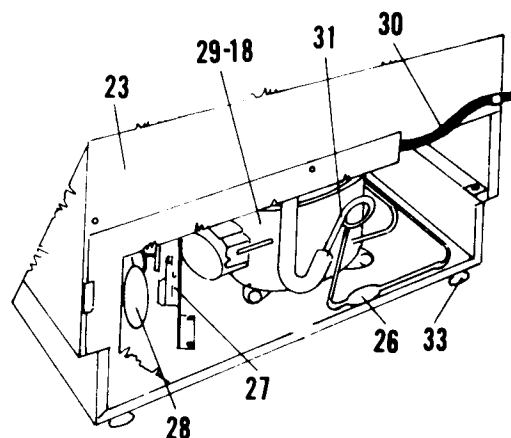
Item	Description	Part No.	Item	Description	Part No.
1	Outer Shell	330	18	Retainer Spring Clips	250
2	Grille	254	19	Wire Shelf (1) Small	337
3	Wire Shelves (2)	332	20	Door Assembly	537
4	Condenser	341	21	Lamp Holder	449
5	Door Switch	443	22	Relay	913
6	Control	444	23	Back Panel	347
7	Control Knob	445	26	Dryer	450
8	Lamp Bulb	446	27	Fan Motor	732
9	Freezer Door Assembly	553	28	Fan Blade	416
11	Defrost Tray	534	29	Compressor	912
12	Ice Cube Trays (2)	535	30	Power Cord	441
13	Hinge - Top RH - Bottom LH	242	31	Evaporator & Heat Exchanger	447
14	Hinge - Bottom RH - Top LH	245	32	Insulator Tube	448
15	Door Gasket	247	33	Leveler Feet (4)	538
16	Door Handle	919	34	Combined Relay/Overload*	922
17	Door Shelf Retainers (3)	249			

*Embraco Parts

MODEL 65R



Combined Relay
and Overload



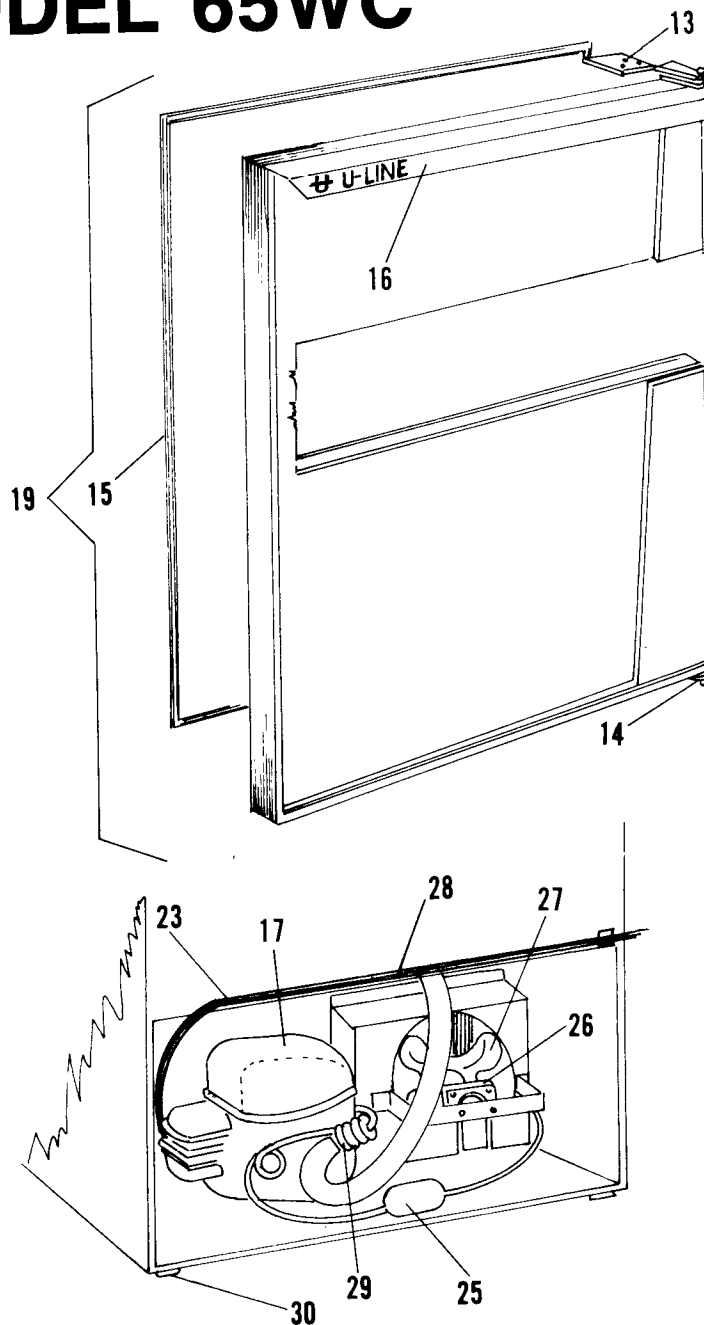
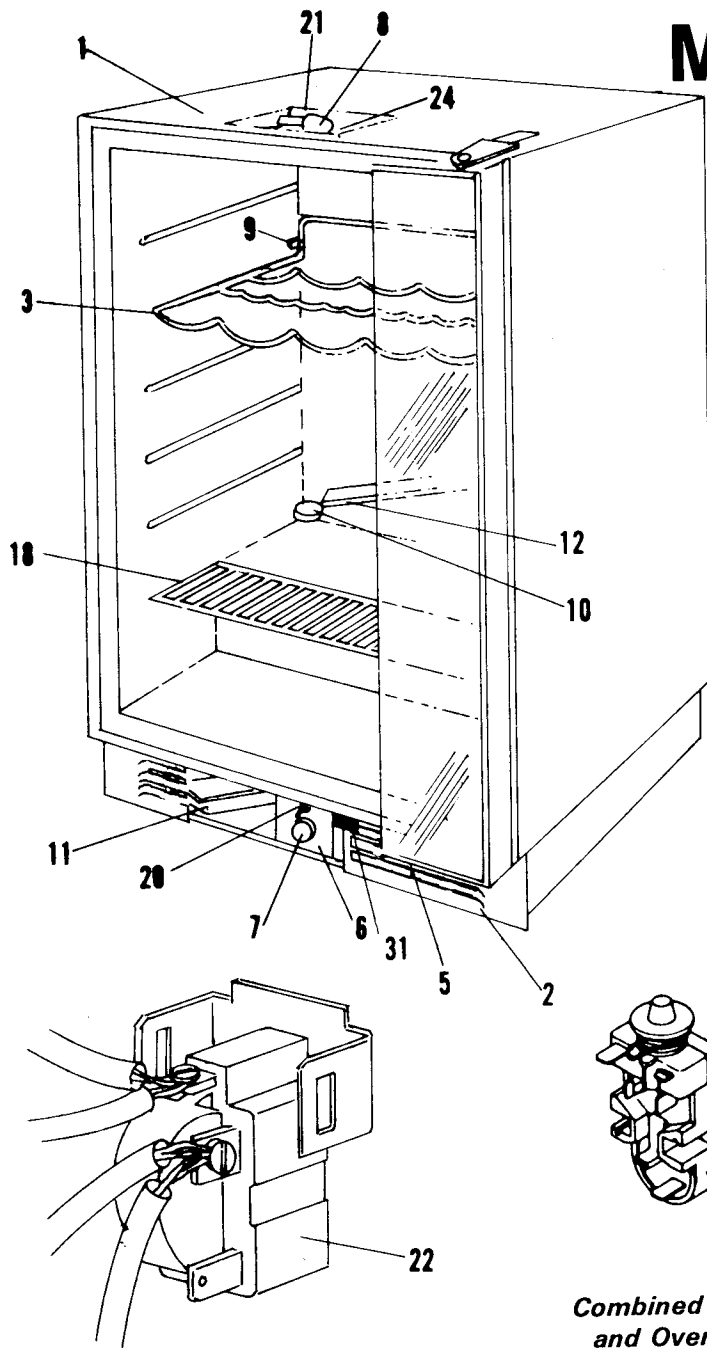
Item	Description	Part No.	Item	Description	Part No.
1	Outer Shell	330	18	Compressor*	704
2	Grille	254	19	Wire Shelf (1) Small	337
3	Wire Shelves (2)(Large)	915	20	Door Assembly -	537
4	Condenser	341	21	Lamp Holder	449
5	Door Switch	443	22	Relay†	913
6	Control	452	23	Back Panel	347
7	Control Knob	445	26	Dryer	450
8	Lamp Bulb	446	27	Fan Motor	732
9	Shelf Clip	251	28	Fan Blade	416
10	Drain Cup	544	29	Compressor†	912
11	Drain Pan	978	30	Power Cord	441
12	Drain Trough	546	31	Evaporator & Heat Exchanger	453
13	Hinge - Top RH - Bottom LH	242	32	Combined Relay/Overload●	922
14	Hinge - Bottom RH - Top LH	245	33	Leveler Feet (4)	538
15	Door Gasket	247	34	Retainer Spring Clips	250
16	Door Handle	919			
17	Door Shelf Retainers (3)	249			

*Indicates Alternate Danfoss Parts

†Indicates Matsushita Parts

●Embraco Parts

MODEL 65WC

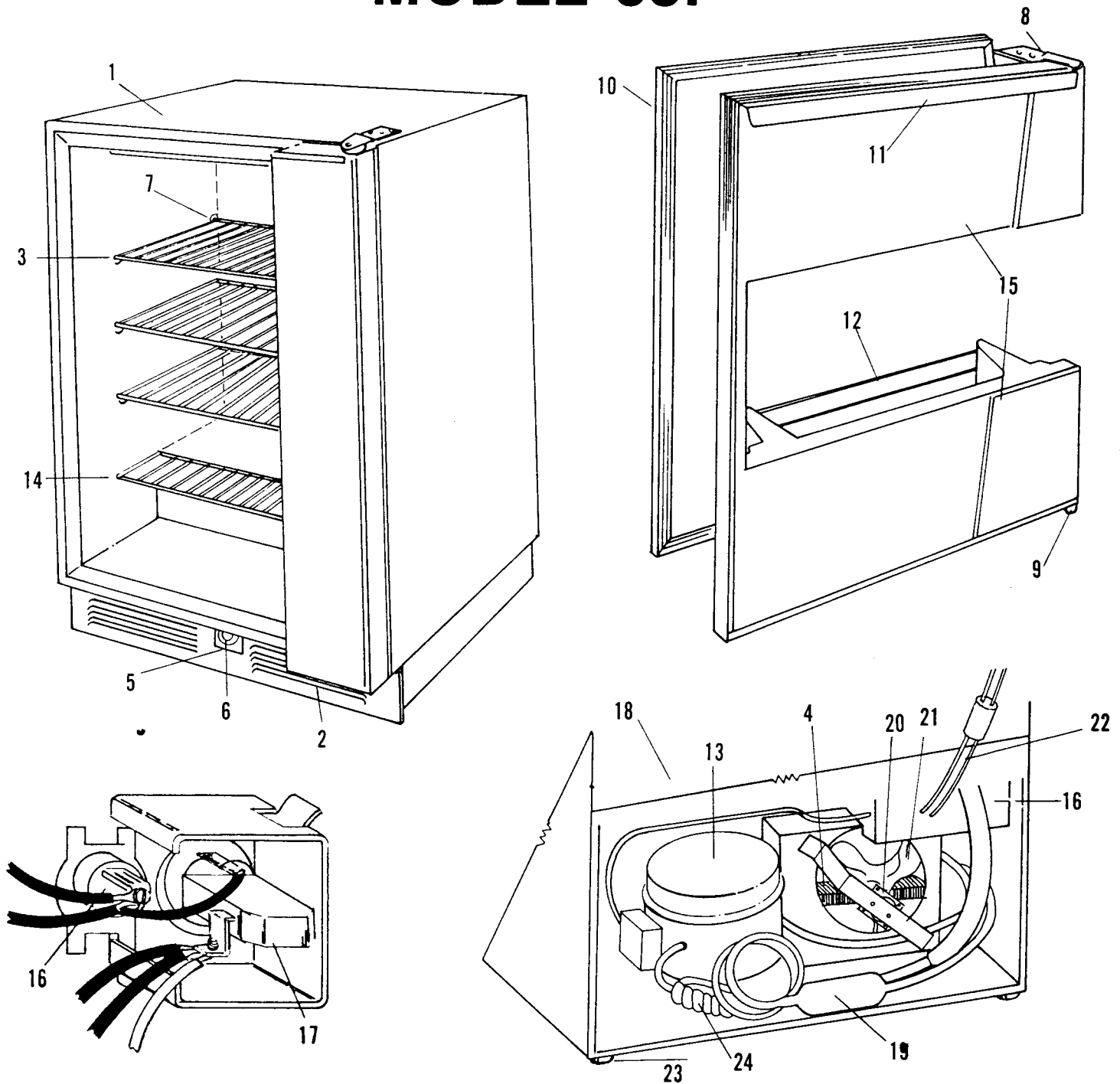


**Combined Relay
and Overload**

Item	Description	Part No.	Item	Description	Part No.
1	Outer Shell	330	19	Door Assembly	918
2	Grille	255	20	Light On-Off Switch	839
3	Wine Shelf	911	21	Lamp Holder	964
4	Condenser	341	22	Relay ●	981
5	Light Door Switch	443	23	Back Panel	347
6	Control	970	24	Light Cover	965
7	Control Knob	445	25	Dryer	450
8	Lamp Bulb	963	26	Fan Motor	454
9	Shelf Clip	251	27	Fan Blade	416
10	Drain Cup	544	28	Power Cord	914
11	Drain Pan	978	29	Evaporator & Heat Exchanger	453
12	Drain Trough	546	30	Leveler Feet (4)	538
13	Hinge - Top RH - Bottom LH	242	31	Door Switch	443
14	Hinge - Bottom RH - Top LH	245	32	Combined/Relay*	922
15	Door Gasket	247	33	Overload†	138
16	Door Handle	920	34	Overload●	982
17	Compressor	912	35	Relay†	136
18	Wire Shelf (1) (Small)	337			

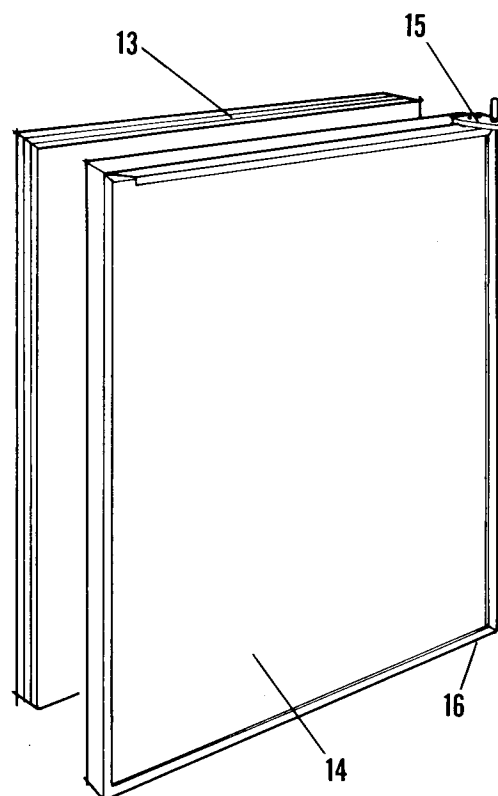
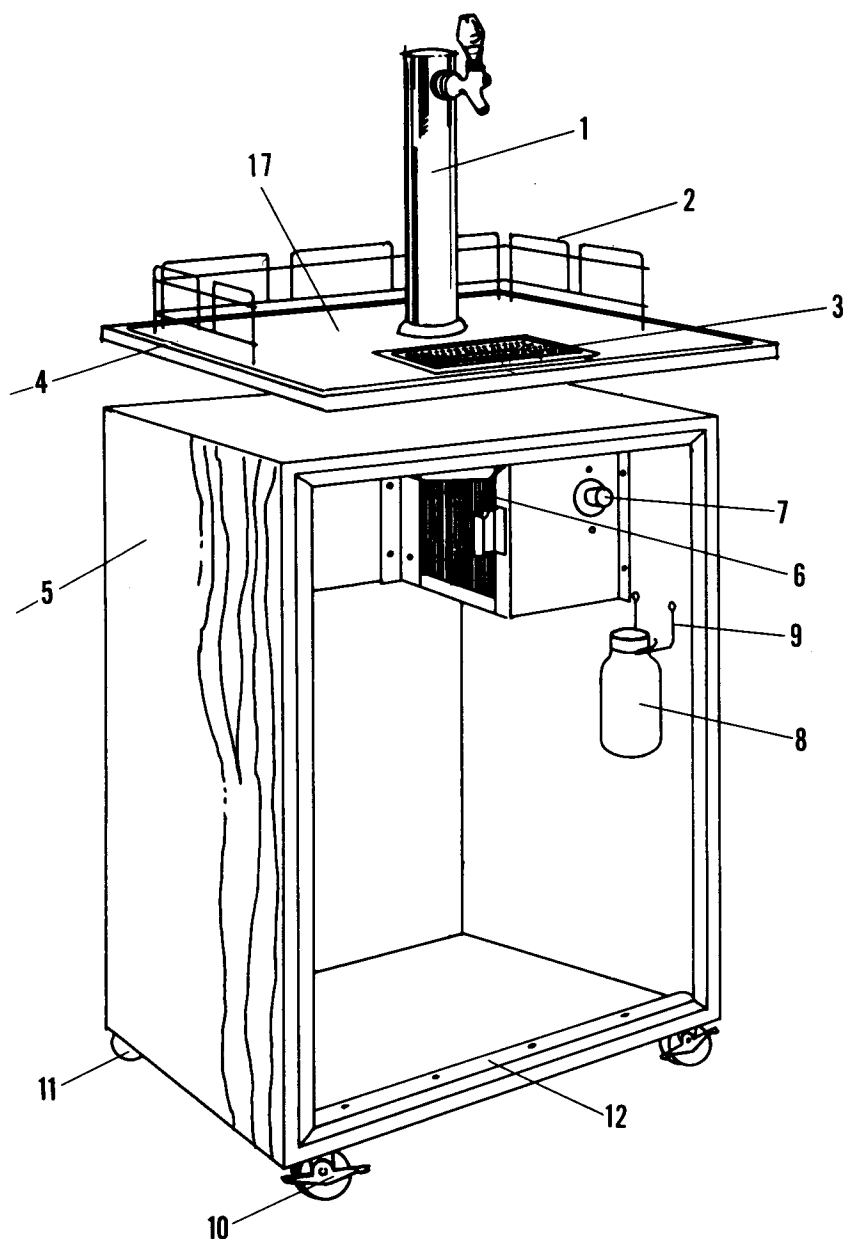
*Embraco †Necchi ●Matsushita

MODEL 65F



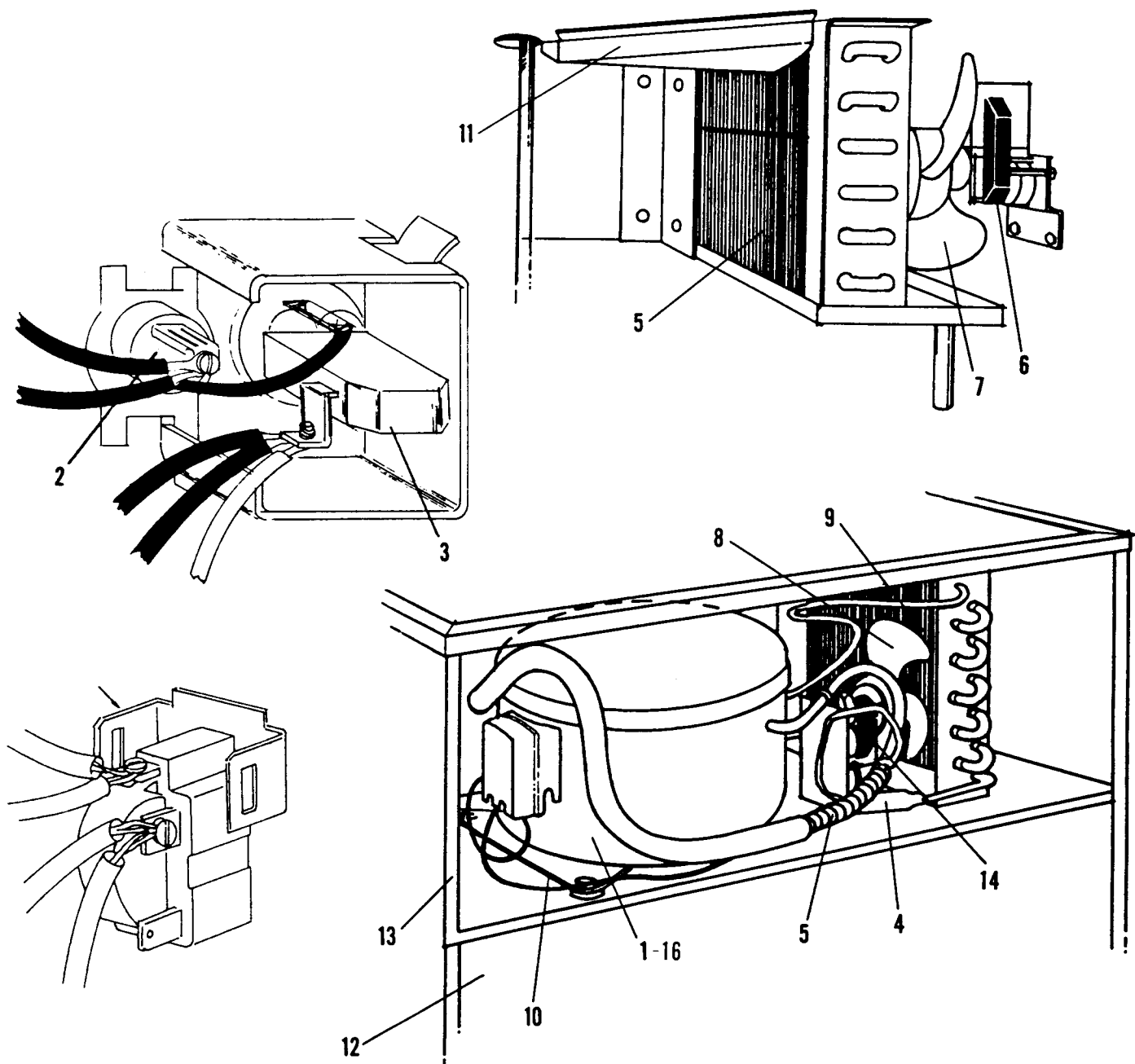
Item	Description	Part No.	Item	Description	Part No.
1	Outer Shell	330	13	Compressor	134
2	Grille	254	14	Wire Shelf (1)(Small)	337
3	Wire Shelf (3)(Large)	332	15	Door Assembly	537
4	Condensor	341	16	Overload	135
5	Control	494	17	Relay	136
6	Control Knob	445	18	Back Panel	333
7	Shelf Clip	251	19	Dryer	450
8	Hinge - Top RH - Bottom LH	242	20	Fan Motor	733
9	Hinge - Bottom RH - Top LH	245	21	Fan Blade	416
10	Door Gasket	247	22	Power Cord	914
11	Door Handle	919	23	Leveler Feet (4)	538
12	Door Shelf Retainers (3)	249	24	Evaporator & Heat Exchanger	495

BC75DT



Item	Description	Part No.	Item	Description	Part No.
1	Draft Tower Assembly	474	9	Bottle Hanger	484
2	Glass Retainer	485	10	Front Caster (Brake)	481
3	Drain Tray	486	11	Rear Caster	482
4	Table Top Trim	845	12	Liner Bumper	476
5	Outer Shell	480	13	Door Gasket	473
6	Control	468	14	Door Assembly	471
7	Control Knob	479	15	Upper Hinge Assembly	491
8	Bottle & Tube	483	16	Bottom Hinge Assembly	492
			17	Table Top Cover	846

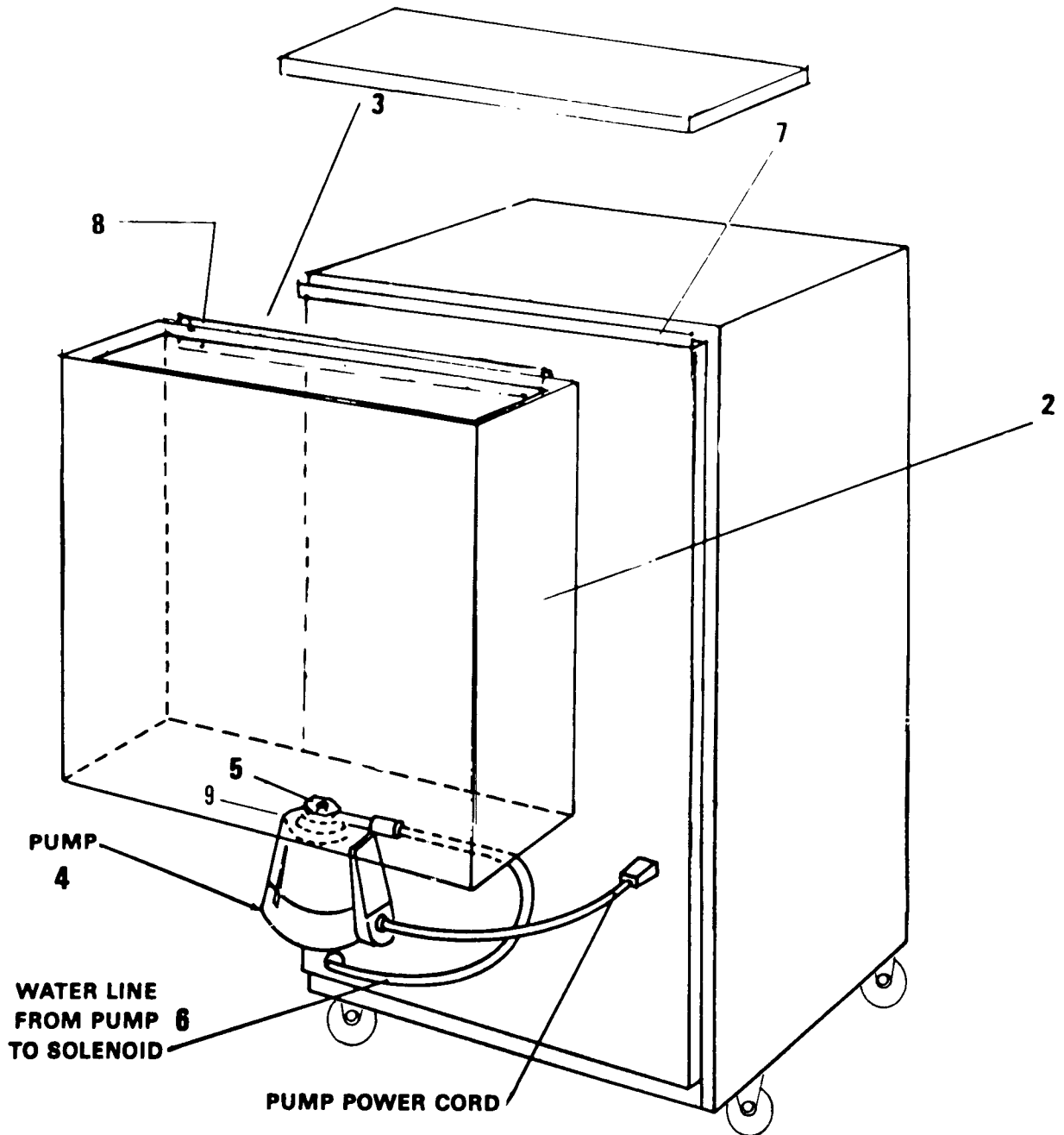
BC75DT



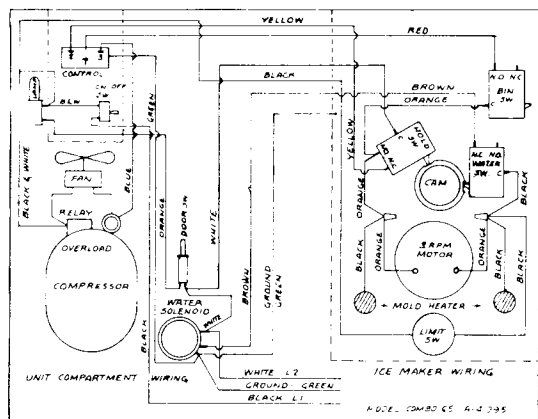
Item	Description	Part No.	Item	Description	Part No.
1	Compressor*	137	8	Condenser Fan Blade (CW)	477
2	Overload Protector*	138	9	Condenser	460
3	Relay*	136	10	Power Cord	141
4	Dryer	469	11	Air Duct Assembly	478
5	Evaporator & Heat Exchanger	461	12	Back Panel	489
6	Evaporator Fan Motor	140	13	Grille	490
7	Evaporator Fan Blade (CCW)	467	14	Condenser Fan Motor	142
			15	PTC Starter†	464
			16	Compressor†	463

†Danfoss *Necchi

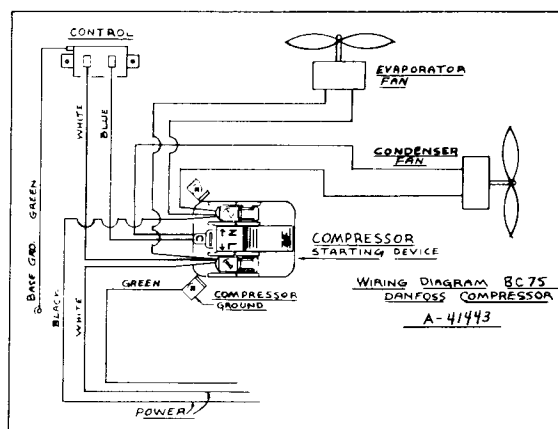
TANK MODELS



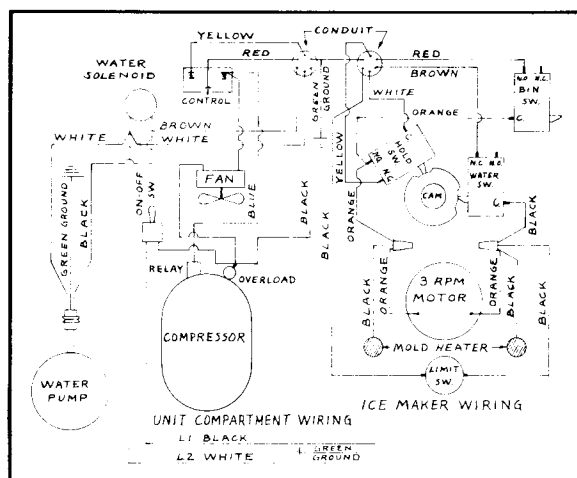
Item	Description	Part No.	Item	Description	Part No.
1	Built-In Cabinet Trim - Model 45	322	5	Nut	512
1	Built-In Cabinet Trim - Model 48	323	6	Water Line	514
2	Water Tank - Plastic	510	7	Tank Hanger - Model 45-48	539
3	Water Tank Cover - Plastic	509	8	Tank Support - Model 45-48	540
4	Pump	424	9	Rubber Seal	551
			10	Caster	552



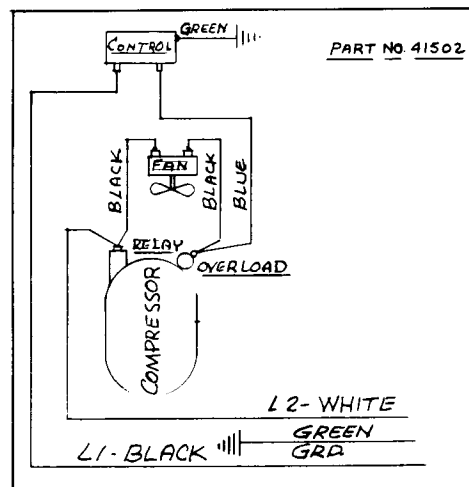
MODEL COMBO 65



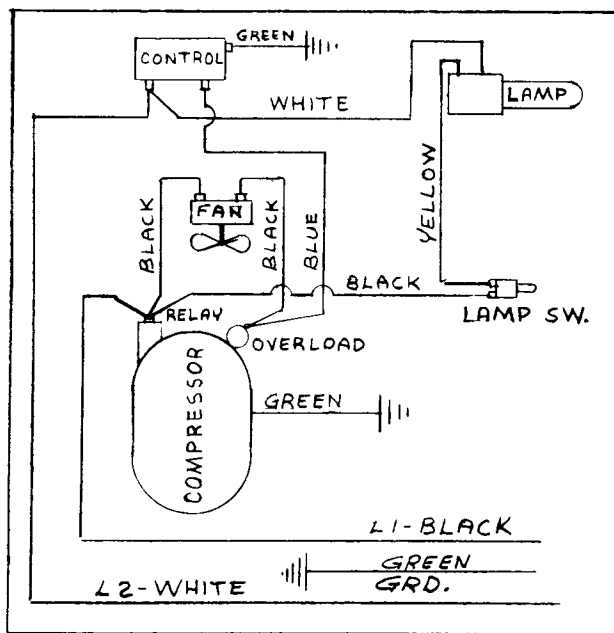
MODEL BC75DT



WATER TANK

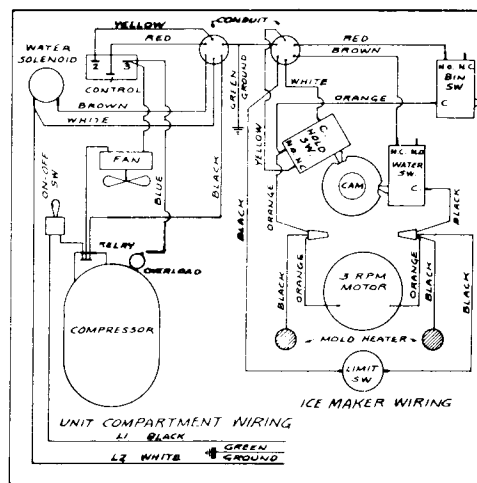


MODEL 19R

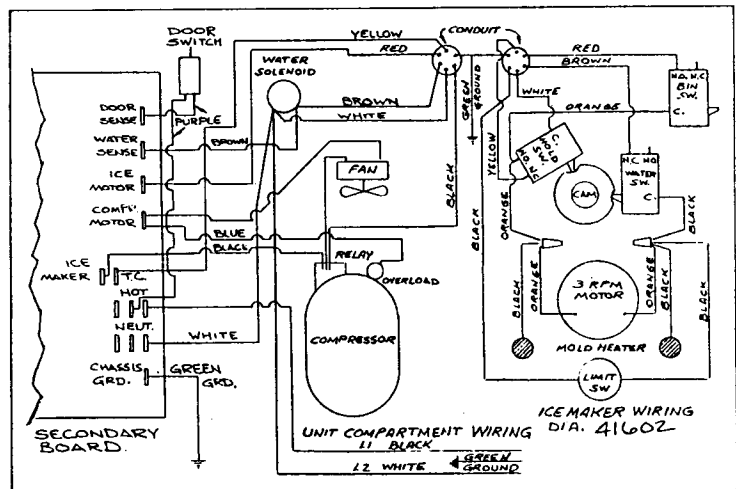
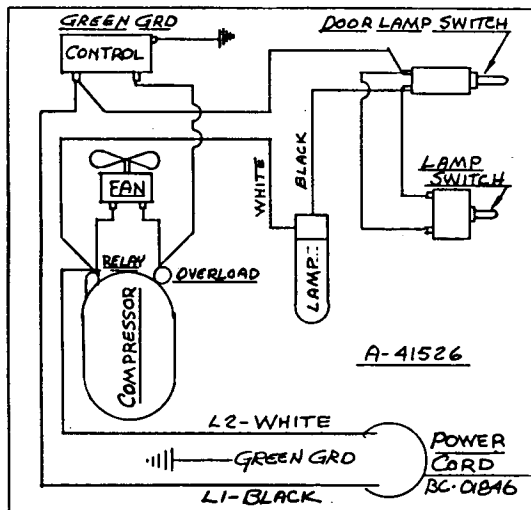
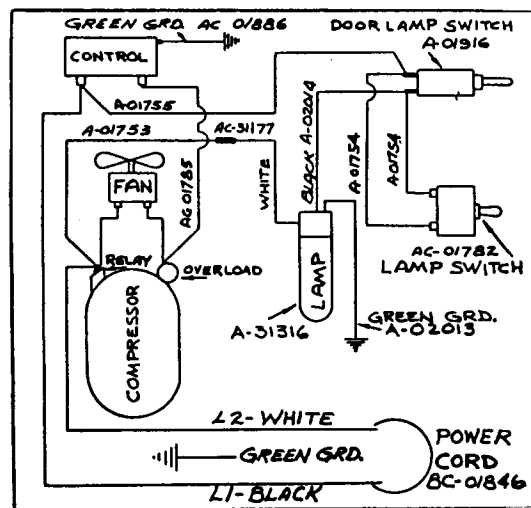
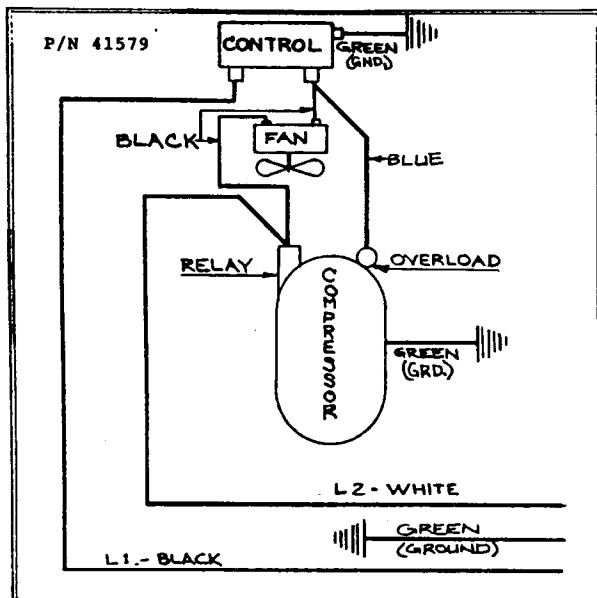


FORM A-41365

MODEL 65 AND 65R



MODEL 45-48-COMBO 19

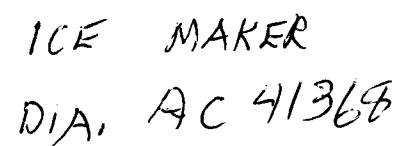


HOW TO ORDER REPLACEMENT PARTS

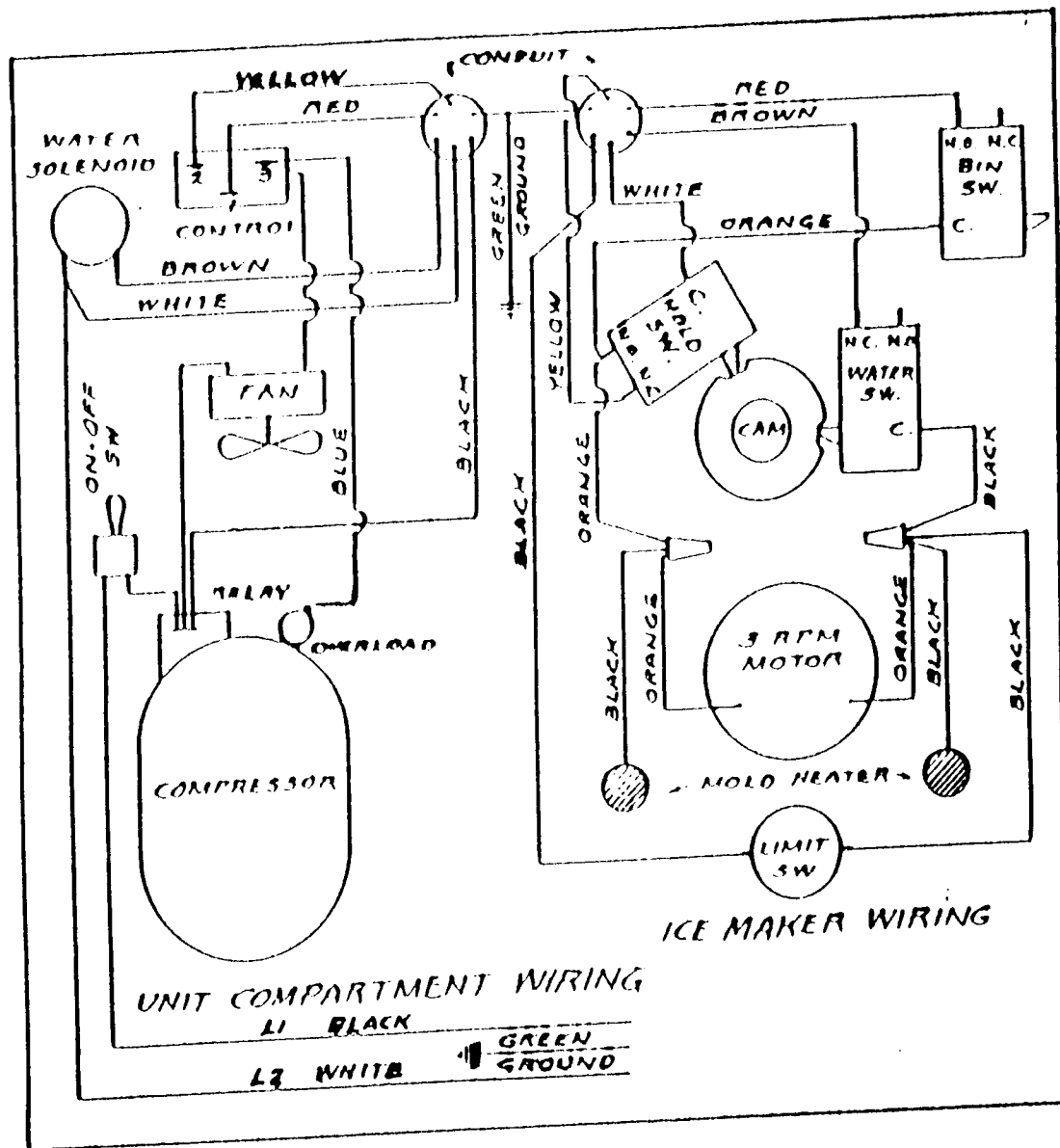
1. Refer to the illustration which depicts the area where the desired part would be mounted; locate the actual part, and note the index number assigned to it.
2. Locate the index number at the left side of the parts list corresponding to its illustration. Write down the index number, full description as listed, and the part number assigned to it. To expedite delivery of the required parts, supply us with the model and serial number in addition to the part number and description.

NOTE: When requesting an assembly part, it is **NOT** necessary to list all the components included under the assembly number. Be sure to specify voltage when ordering 220V components.

3. All replacement parts must be ordered from and all defective parts must be returned to U-Line Corporation 8900 N. 55th Street, Milwaukee, Wisconsin 53223. Defective parts should only be returned if they are covered under the terms of the Warranty as stated above.



U-LINE 45W
8900 N. 55th ST
MILWAUKEE, WI 53223

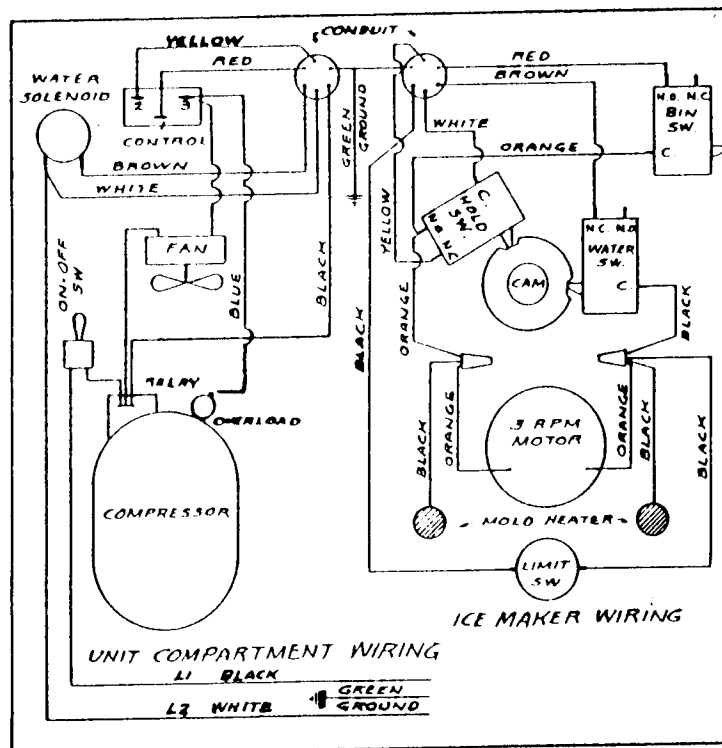


MODEL 45-48-COMBO 19

GREEN
GRD

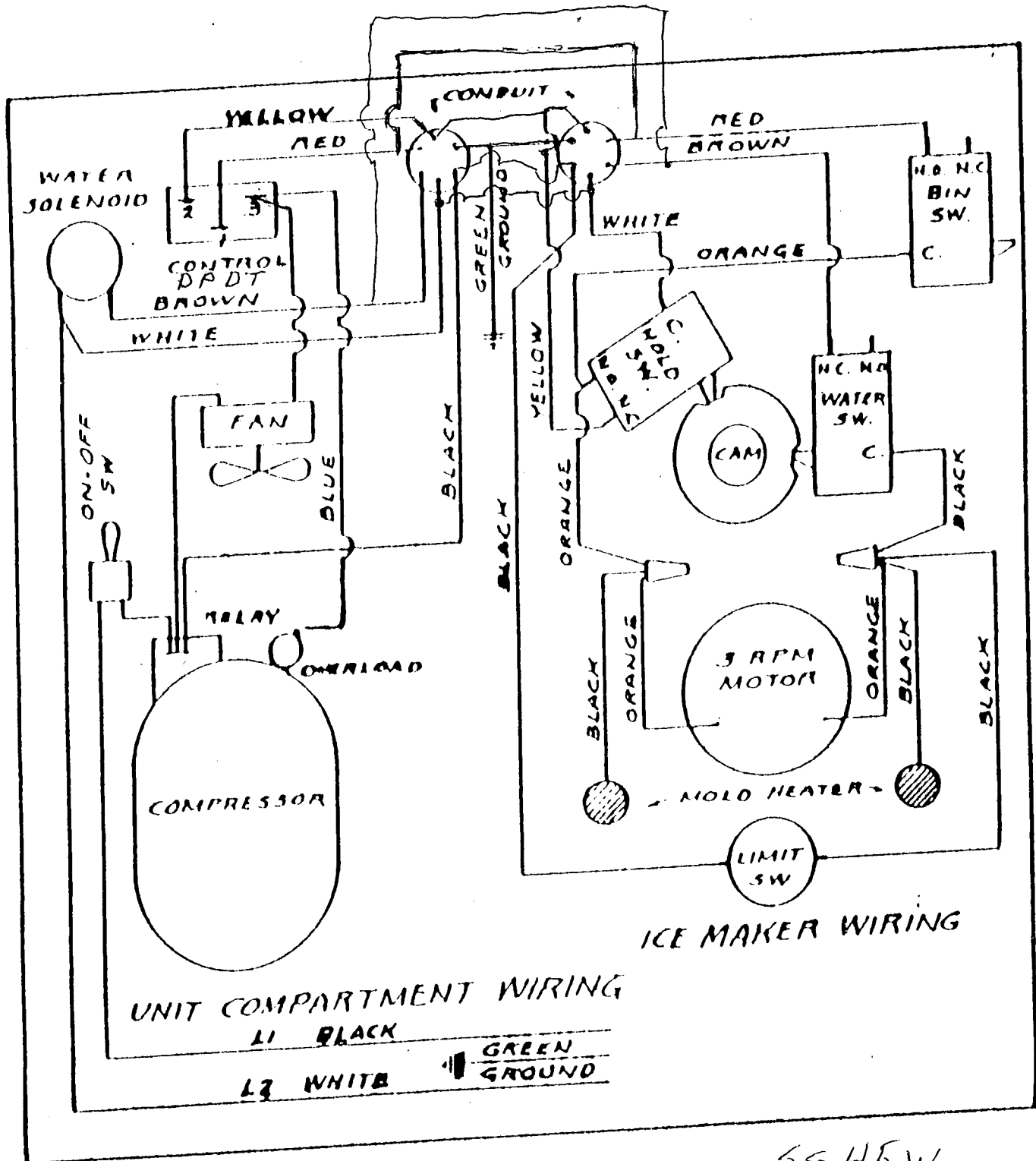
MP

SW.



R

ARM TO EJECT ICE MUST BE
IN 12:00 O-CLOCK POSITION OR
COMPRESSOR WILL NOT START



5545W